

THE
Sportsman's Directory :

O R,

T R A C T A T E

O N

GUNPOWDER AND FIRE-ARMS.

Entered at Stationers Hall.

Fig. 1. Page 71.

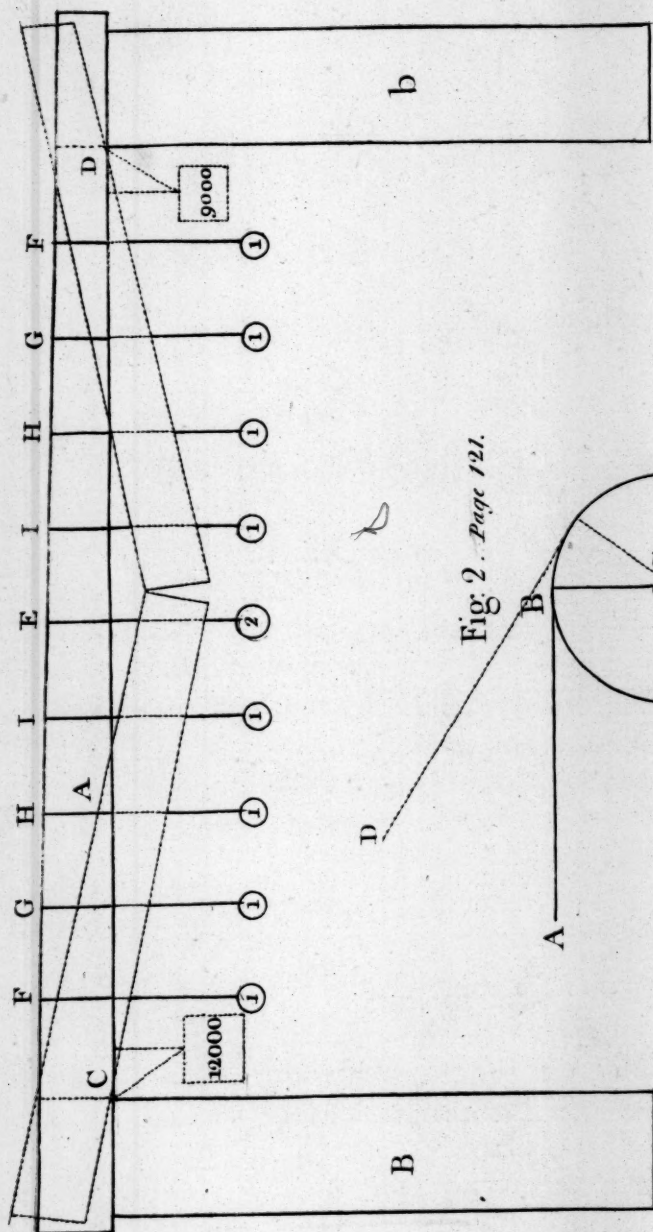
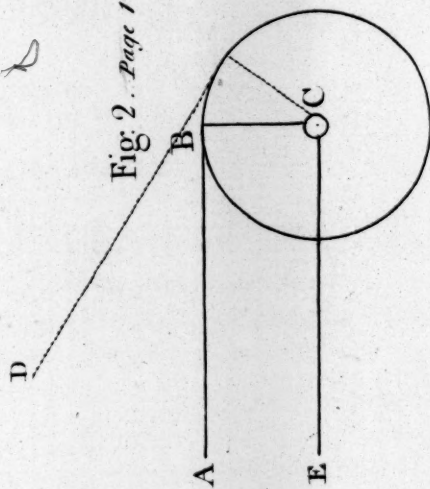


Fig. 2. Page 72.



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THE
Sportsman's Directory:

OR,
TRACTATE ON GUNPOWDER,

FOUNDED ON A SERIES OF EXPERIMENTS:

Together with
SOME REMARKS AND SUGGESTIONS

ON
FIRE-ARMS.

CONTAINING,

- | | |
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| I. The advantage of small-grained powder. | VI. The principle on which guns burst. |
| II. The most simple and perfect method of proving its strength. | VII. Muskets extremely defective. |
| III. The unnecessary expenditure of Government powder. | VIII. The principle of rifle barrels mistaken. |
| IV. Advantages of a Marine corps of Artillery. | IX. Choice of guns for the sportsman, with many useful instructions on the art of shooting flying. |
| V. Cannon and carronades formed contrary to mechanical principles. | X. On Pistols—Outlines of Duelling. |

TO WHICH IS ADDED,

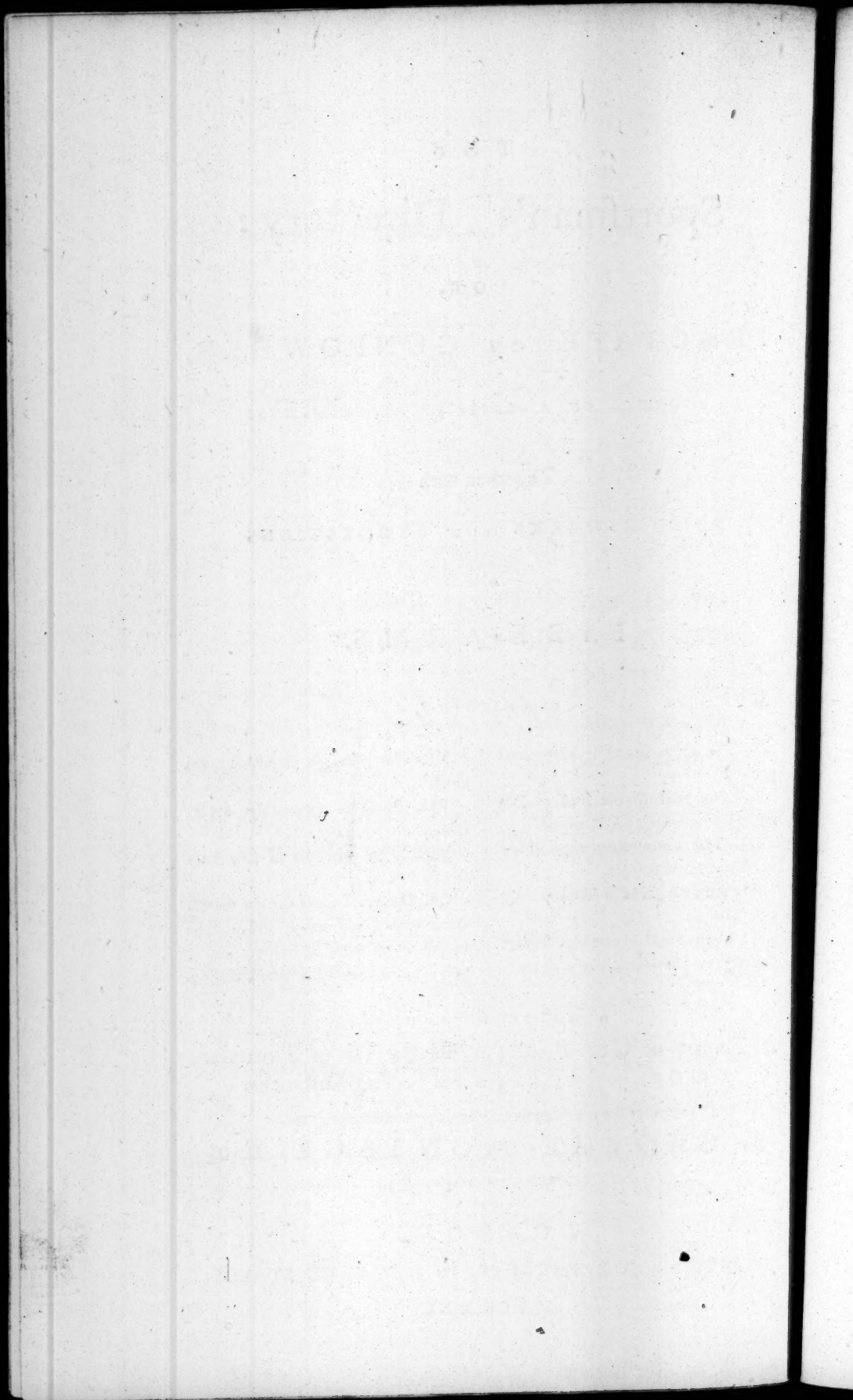
A TABLE of GUN BARRELS, for the Use of Sportsmen,
with their proper Charges and Killing Distances.

By GEORGE MONTAGU, Esq.

LONDON:

PRINTED FOR R. FAULDER, IN NEW BOND STREET.

M.DCC.XCII.



TO THE
RIGHT HONOURABLE
LORD PORCHESTER.

MY LORD,

ALTHOUGH it may be presumed, that there are some parts of this small work which may not directly attract your notice as a study, yet a portion of no small importance to the nation, founded on the basis of experimental Philosophy, may more immediately claim your perusal, attention, and patronage as a Patriot, and, through your influence, on some future day be the origin of national benefit.

Your Lordship may recollect our conversation on the present system of Gunpowder, concerning which you did me

the honour to ask some questions two years ago, and which I have here endeavoured to refute, having spared neither pains nor labour to prove to you and the world the foundation of my assertions.

From great experience, I flatter myself I have reduced the practice of small fire-arms to a considerable nicety; not forgetting to blend amusement with utility, by pointing out the advantages of guns of particular constructions, with other requisites necessary to become an adept in the field of sport. Should you thereby be induced to put my maxims into practice, I shall at least have one satisfaction, that of being conducive to your Lordship's health by exercise, so necessary to the animal œconomy.

From a mind stored like your's, should a single ray of approbation shine forth from the brilliancy of your judgment, it will buoy me up against the stream of
*
prejudice

DEDICATION. iii

prejudice and dissention, bounded only by
theoretical propositions.

Permit me therefore to inscribe and
submit this tribute to your friendship, as
a mark of that respect and regard with
which,

MY LORD,

I have the honour to be,

Your Lordship's most faithful

and obedient humble servant,

G. M.

CON-

DECLARATION
provisional and subject only by
the national government

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ERRATA.

- Page 3. line 5. from the bottom, *for its read their.*
 — 4. — 3. from the bottom, *for in read by.*
 — 47. — 15. *for is read are.*
 — 64. — 3. *for they read it.*
 — 70. — 4. from the bottom, & *alibi, for bran-*
 chiæ read brachia.
 — 76. — 25. *for air against read air, against.*
 — 83. — 11. *for a musket read muskets.*
 — 107. — ult. *for exactly the same charge as, read*
 rather more charge than.
 — 112. — 12. *for Parrick read Patrick.*
 — 115. — *in the table, under the column of Length in*
 diameters, for 68 read $68\frac{10}{4}$.
 In the same table, under Diameter of the
 bore, for Fifths, read Tenths.

THE
SPORTSMAN'S
DIRECTORY.

INTRODUCTION.

TO preface a small work of this kind, which was written by the desire of a few friends, only for their instruction and amusement, would be ridiculous; nor would it ever have made a public appearance but by their particular request. The original intent of the following experiments was to obliterate groundless suppositions, founded on theoretical errors; and to assist the sportsman with the choice of his gun, and all its appendages, requisite for the field of diversion. Many of the experiments the author believes are original, and many useful conclusions and suggestions have been the result in his own mind, however they may strike other persons, who pretend to the knowledge. Scientific men should recollect, experimental philosophy is the groundwork of reason: let those, who suspect they have more knowledge in theory, put such ideas into practice, before they attempt to assert what experiment will refute.

Founded only on experiments, the following sheets were deduced ; and, as many of those experiments appeared big with information, and convinced the author of the immense unnecessary expenditure of government powder, it led him somewhat from his original intention, and he extended his views to a national concern, thus blending useful science with the pleasurable accomplishments of the sportsman. Should he be the means of expanding the field of the artillery, and that of the lovers of the trigger, and of a great saving to his country, he should not think his time ill spent in copying his notes for the press. If it should be deemed to possess the smallest portion of merit, or throw the least spark of light upon the use of fire arms or gunpowder, it will render him ample satisfaction, and produce emulation to further investigation of the subject. Let the judicious reader therefore peruse it with candour and impartiality.

Whatever has been said in order to discover the origin of defects in any of the particular branches under government, is not personally intended to attack individuals ; neither is the refutation of any author's system introduced, but to lead to the true discovery of the point discussed.

The cap of liberty is the only one the author is capable of forming : those who wish to wear it have most certainly the liberty of doing it.

GENERAL

GENERAL REMARKS.

AS persons are too apt to fancy they have the most unparalleled gun, the best method of loading, and the most unerring powder prover, it may not be amiss to pass a few general remarks on that head. In the first place, the difference in the velocity, in barrels of different lengths, is of very little importance to the sportsman, in the use of small shot. That a long gun requires a greater proportion of powder than a short one is evident, because the friction of the charge of shot is greater; consequently a barrel of considerable length requires a proportional weight to produce the same proportion in the shot's velocity. Those who expect to kill with small shot, at a greater distance, with a long barrel than a short one, are not to conclude it is from the additional velocity alone, but from the shot's forming a less angle from the muzzle at any given distance.

When we speak of the length of a gun, it is not from the general terms of feet and inches, but from the measure of the diameter of the caliber or bore; the particulars of which, as well as of bullet guns, will be found in its proper place.

In respect to the charge of a gun, and manner of loading, most persons are as whimsical as various; each concludes he has hit upon the best method, without being capable of reasoning upon

the subject. But in this much depends, particularly in respect to the proportion of the powder and shot, according to the quality of the powder, the substance used by way of wadding, and the force required in ramming the charge: all of which will be made perfectly clear, by the numerous experiments on those articles, and the observations thereon.

The last general remark I shall make is, that the common powder provers, as they are erroneously called, which are to be had at most gunsmiths shops, are mere toys, fit only for children's playthings, founded on no one principle for the purpose intended, and serve only to deceive noninventive faculties, and lead them into a labyrinth of errors: first, because it is not the measure of powder that demonstrates its real strength, but its weight; and secondly, that the size of the grains are as necessary to be considered as the weight, because the smaller it is granulated, the less space it will occupy: it is therefore to be observed, that the greater quantity of powder in weight, occupying a given space, the more elastic fluid will be generated in that space at the moment of explosion, augmented by the additional quantity of heat and rarefaction: for the force of fired powder is not occasioned by the density of the elastic fluid alone, but in the compound ratio of the density of the generated fluid, and the degree of heat at the moment it is exploded.

I SHALL

I SHALL now proceed to the experiments on the force of gunpowder, with the description of the different engines used for the proof thereof, together with remarks and observations on each respective experiment.

As I was totally unacquainted with any mode of proving powder, but what was either full of errors, or too complicated for general use*; and being well assured there is no way more perfect than that of throwing a weight by its force: I procured several small mortars, of different sizes and constructions. The first I tried was three inches diameter in the bore; the length of the chase one and a half of the diameter: the chamber contained an ounce and a half of single Battel powder, such as is generally used for fowling: its diameter one inch; its shape cylindrical. The mortar was elevated at an angle of forty-five degrees, and loaded with a quarter of an ounce of powder each time.

EXPERIMENT I.

Distance of the Shell's Flight measured in

	YARDS.
Double Battel powder - - - - -	16
Single Battel ditto - - - - -	10

* See Mr. Thompson on gunpowder, *Phil. Trans.* vol. lxxi.

Ordnance powder, as issued to the army in ball cartridges - - - - -	13
Ordnance ditto, the fine grains only of ditto - - - - -	23
Ordnance ditto, as delivered in barrel for exercise, fine grains - - - - -	21

From this experiment several things are to be deduced; first, that powder in small grains is stronger than when the grains are large; secondly, that government powder differs very considerably in strength; and thirdly, that the ordnance powder, when reduced to the same size, exceeds this double Battel * in strength.

It should be noticed, that much caution is to be observed in experiments of this nature; for the difference of situation of a small quantity of powder in the chamber of a mortar, will alter its force, as well as the smallest variation in pressure used in loading.

Being rather astonished at the superiority of the strength of military powder, I determined to repeat the trial again, but to vary the manner; and as, in the last experiment, the ball cartridge powder, as delivered from the ordnance stores, appeared to be stronger than the single Battel, I proceeded to try those two only in the following manner, with the same mortar as before, but with an angle of fifty-five degrees of elevation.

* The maker's name was forgot to be noted.

The quantity of powder was seventy grains in weight.

EXPERIMENT II.

The distance measured in - - - FEET.

Government ball cartridge powder, whole grains	- - - - -	30
Single Battel ditto, whole grains	- - -	28
Government ditto, reduced partly to dust by bruising	- - - - -	51
Single Battel ditto, reduced ditto	- -	66

From this experiment we are not wholly to conclude, that single Battel powder, reduced partly to dust, is stronger than the ball cartridge powder in the same state; which would be the reverse of reason from the first experiment: but, on the contrary, had the whole grains remaining in the cartridge powder been only of the same size of the Battel powder in grains, it would most certainly have thrown the shell farthest, provided also the pulverised part of each had been equal: therefore, it only serves to confirm, that gunpowder is strongest in small grains; and that even a quantity of powder dust may be added with surprising advantage.

Being satisfied by repeated trials, that small grains have superior force to large, yet I thought the real proportionate strength might not be dis-

covered in this mode of trial, where there was a considerable vacant space between the force and the body to be removed; or, in other words, between the powder and the shell; I made the following experiment with a very small mortar, whose breech was moveable so as to enlarge or contract the chamber to any degree required; the construction of it was such, that the same weight of the largest or smallest grained powder might be brought in contact with the ball or weight to be moved.

The diameter of the bore was an inch and a half; length of the bore one diameter and a half; the diameter of the chamber one-fourth the diameter of the bore.

The powders used were the same as in the first experiment: the quantity fifteen grains weight: and the angle of elevation fifty-five degrees.

EXPERIMENT III.

Distance of the ball thrown measured in	FEET.
Double Battel powder - - - - -	43
Single Battel ditto - - - - -	25
Ball cartridge ditto, large grains, as in experiment 1st - - - - -	28
Ball cartridge ditto, fine grains, ditto . -	54
Ordnance exercise powder, large grains, ditto - - - - -	22
Ordnance exercise ditto, small grains, ditto	43

This

This still continues to prove the superiority of powder in small grains, and answers perfectly with the first experiment, as near as can be expected with so subtle an elastic fluid, which is so frequently varied by very trifling and unforeseen causes, especially on so small a scale: yet upon the whole, this is the most perfect, simple, and portable powder prover I have hitherto discovered. It may not be improper here to point out more particularly the fallacy, and animadvert on the common powder provers; by which the advantages of the one above specified will be more clearly understood.

These are constructed in such a manner, that, were they loaded with powder in weight, a large-grained powder would occupy the whole space or cavity of the instrument, which a small-grained powder would only two-thirds fill: the consequence of which is, that powder in its weakest state would appear to be strongest; and the reason is evident, because there is a vacant space between the powder and the body to be moved, with the small grains; whereas the same weight of large grains would be in immediate contact with the body to be put in motion. But this is not the mode in which these instruments are generally used; for they are always filled with the powder to be tried, without any regard to weight; of course the smaller the grains, the stronger the powder will appear to be, without considering that

that it is the superior quantity, and not the quality, that is the occasion of the additional force.

Regard to these observations should be attended to even in the mortar, or any other machine for the like purpose; for it is well known, if the ball in a gun is not placed close to the powder, its force will decrease in proportion as the ball is distant from the powder: but, as we shall have occasion to discuss this subject more particularly as we proceed, shall only observe here, that it will be always found, the greater the distance is between the powder and the body to be moved, the greater will be the proportional strength of small-grained powder; and vice versa, the smaller the space, the less will be the apparent force of the small grains in proportion to the large.

Notwithstanding the preceding experiments clearly and sufficiently proved the very great advantage of small-grained powder, yet, as I before observed, it is absolutely necessary to bring the powder in contact with the body to be moved, in order to discover its real proportional strength: to effect which, in the following experiments, I filled the vacant space in the chamber of the mortar with barley meal, which in fact is the same thing as the shell itself touching the powder, and may be deemed a continuation of the shell, only that, being a soft, divided, compressible substance, it yielded a little to percussion: but then,

then, by its close contact with every part of the surface of the powder, and the part of the chamber it occupied, no elastic fluid could possibly make its escape without the action of its whole force being exerted upon the shell.

Friction of the shell against the sides of the mortar, was another obstacle to more nice experiments: to obviate therefore this difficulty, I cut off from the three inch mortar before described, one diameter from the mouth, so that the only remaining cavity for the shell was half of its diameter, by which means there could be little if any friction; because, at the instant of impulse, a total disunion of the two bodies must inevitably take place. Prepared in this manner, I proceeded as follows.

EXPERIMENT IV.

Elevation of the mortar fifty-eight degrees.

Distance of the shell's flight measured in

YARDS.

1. The coarse grains only of ordnance
exercise powder - - - - - 48
2. Single Battel powder - - - - - 124
3. Ordnance exercise powder passed thro'
a fine sieve, without separating the
dust after grinding - - - - - 120
4. Single Battel powder, partly pulve-
rised, ditto - - - - - 140
5. Ordnance

- | | | |
|--|-----------|-----|
| 5. Ordnance exercife, in large grains | - | 54 |
| 6. Single Battel, as bought | - - - | 120 |
| 7. Single Battel partly pulverifed | - - | 140 |
| 8. Ordnance exercife partly pulverifed
and feparated from the large grains,
as in N° 3 | - - - - - | 132 |

The quantity of powder here ufed was three drams, and the barley meal that filled the fpace between the powder and fhell was preffed down with a moderate and equable force.

This experiment is not calculated to fhew the proportionable ftrength of the two powders, as the ftates in which they were feverally tried did not confpire to that purpofe: but by a comparifon between this and Experiment V, in which the fame quantity as well as quality of powder was made ufe of, it is evident that an intermediate body in the chamber of a mortar, where the chamber is not filled with powder (which feldom is the cafe) encreafes its force in a very furprifing degree.

I have frequently found by experience, that where there is a vacuum between the powder and fhell, large grains have apparently more force than the fmaller grains extracted from the fame powder, when the diftance between the fhell and the powder is not great, and the chamber very deep and narrow; for inftance, if the mortar is loaded with a coarfe-grained powder, fo as to
nearly

nearly touch the shell, and afterwards, with the same weight of small-grained powder of the same quality, there will be found a vacant space of greater magnitude in the chamber, between that powder and the shell, because the smaller the grains are, the closer they lie to each other; of course, the space occupied is less, and its explosive force seems to be considerably abated by not being in contact with the shell: it is evident, therefore, that all sorts of gunpowder should be granulated alike, to determine its real strength, and even in that state it is possible one sort may occupy more space than another, from the quantity more or less of some of the compound ingredients, or solidity of the grains; both of which frequently happen: for which reason I think recourse should be had to some intermediate body between the powder and shell.

Another obvious reason for calling in the aid of such an assistant is, that, as there is frequently an inequality in the shell, from rust or other causes, it may be placed in the bore of the piece so as to admit the escape of more of the elastic fluid at one time than another; which the intermediate body, such as the above, fine saw-dust, or the like substance, effectually prevents.

The reason why a real strong powder is heavier than inferior powder, in proportion to its bulk, is, that it contains a larger quantity of nitre, which is by far the most weighty ingredient of which it is composed.

This observation at once points out the defect of all the common methods in use for trying the strength of powder; those in general having a determined space to fill; consequently, if two different powders are to be tried, although they actually are of the same strength, yet if one is granulated finer than the other, it will occupy less room; of course it will take more in weight to fill a given space: the effect of which will be in proportion to the difference of the size of the grains and the space unoccupied. It is therefore absolutely necessary, with such sort of powder provers, to reduce the grains of the large to the bulk of the smaller, or the whole to an impalpable powder: in which state much attention is required, or errors will infallibly ensue, particularly in the last, in respect to loading.

Besides the preference here given, and the reason of the advantages pointed out in the use of small-grained powder, I shall in another place advance an additional argument, and suggest the probability of a more compound reason for the very great additional force gunpowder has in one state than another.

EXPERIMENT V.

The same mortar; the quantity and quality of the powder, and the degrees of elevation, the same; but no intermediate body made use of
 I between

between the powder and shell, and the powder not rammed at all.

Distance of the projected shell measured in

	YARDS.
Single Battel powder pulverifed - - -	21
Government exercife ditto ditto - - -	24
Single Battel whole grains - - -	3
Government exercife ditto pulverifed -	26
Battle powder pulverifed - - - -	33

From this it is evident, that the vacuity between the powder and shell is the occasion of the diminution of its force, and which must ever decrease in proportion as that vacuity increases: and here it appears, that as only one fourth part of the chamber was occupied, its force was not more than one fourth that in the last experiment, although the same powder was used.

The reason of the last charge throwing the shell with more force than the first, was certainly owing to some of the powder lying on the side of the bore nearer the shell, instead of its surface being even and parallel with the bottom of the chamber.

The cause of the pulverifed powder exploding with more force in proportion to the whole-grained Battel, is no doubt owing to its surface being nearer to the shell, and part adhering to the sides of the chamber not being at all rammed. When powder dust is rammed, the greater part of it flies off unignited, as may be seen in Experiment VII.

EXPERIMENT

EXPERIMENT VI.

The same mortar as before, elevated at an angle of sixty degrees. The powder used was taken from ball cartridges as delivered from the ordnance stores; and the weight of each charge three drams.

The vacant part of the chamber filled with barley meal.

The purport of this experiment was to find in what state gunpowder might be used to the greatest advantage. In order to do this, I separated the finer grains through a fine sieve; from which all the dust was sifted; I then pounded some of the larger grains into a tolerably fine powder: and in these three different states the effect was produced as follows:

Flight of the shell measured in - YARDS.

1. Powder reduced tolerably fine by tri-	
turation - - - - -	150
2. Small grains without dust - - -	140
3. Large grains ditto - - - - -	120
4. Powder as N° 1 - - - - -	148
5. Small grains as N° 2 - - - - -	132
6. Large grains as N° 3. - - - - -	126

It must be observed, each charge was gently pressed down; but, as some inequality is unavoidable in that pressure, allowance must be made
in

in respect to the range of the shell, from the same charge.

This experiment still proves that the ball cartridge powder is considerably stronger than what is issued out by government for exercise; for, notwithstanding in this experiment the mortar was elevated two degrees farther from its greatest range than in Experiment IV. yet the distance of the shell's flight was greater.

It is also stronger than single Battel powder, which is generally made use of for fowling. But the most essential knowledge we gain is, that the smaller the grains are, the greater is the force of powder; and that even mealed powder, or some reduced to an impalpable state of fineness, and mixed in certain proportions, greatly augments its strength.

EXPERIMENT VII.

As experiments of this sort cannot be too much multiplied, or too frequently repeated, I proceeded to try, with the same degree of elevation as the last, the range of a shell of the same weight as the preceding, but with half an ounce of powder, instead of three drams as in the foregoing; and the space between the powder and shell was left vacant: each charge was gently pressed down, and the range of the shell measured in yards

C

Govern-

	YARDS.
Government ball cartridge powder, in	
grains - - - - -	76
Single Battel, whole grains - - - - -	52
Single Battel, pulverised - - - - -	20
Government, pulverised - - - - -	20
Government, whole grains - - - - -	86

This experiment perfectly answered my expectation; but I should note that I separated from the Government powder all the fine grains of the size of single Battel, in order to try them in the next experiment. It may at once be perceived how erroneous is this method of trying the real strength of gunpowder. The Government ball cartridge powder, in all my trials, has proved stronger than single Battel, but not near so disproportionate as in this mode, by reason of the great difference between the size of the grains, which must cause as great a disproportion in the vacant part of the chamber: when each was reduced to a tolerable fine dust, they appeared to have very little force, and the distance each threw the shell was equal.

Here it is again evident, the greater the space is between the powder and the body to be moved, the less will be the impulse; but in what given ratio, it may be difficult to ascertain, because there is a constant variation where the powders vary in the size of their grains; nor is it perhaps essentially necessary, in the useful practice

tice of fire arms, but only serves as a philosophical enquiry. One thing, however, we learn, which is a serviceable knowledge in the use of mortars; that if the mortars are capable of containing in their chambers a larger quantity of powder than is ever required*, and no intermediate body made use of between the powder and the shell, the most advantageous powder to be used would be that of very large grains. In the pulverised state of the powders last used, the spaces occupied being so nearly alike, nothing could well be determined, in respect to superiority of strength, without much nicety is observed in reduction of the grains of each to the same state of pulverisation; except in such whose real strength was more disproportionate. Nor is the real strength of powder ascertained by this experiment, either in respect to quality or granulation; but vice versa, because, as I said before, the mode is erroneous, though I believe the only one in general practice; yet it serves as a help to prove the fallacy of such unprincipled and baseless theory.

* Many, I believe, contain nearly double what is ever used in service.

EXPERIMENT VIII.

I proceeded to try what proportion of force half the quantity of powder, with the vacant part of the chamber filled with some intermediate body, would have, that I might compare it with the last experiment, and endeavour from thence to draw some useful conclusions.

The elevation of the mortar, and the weight of the shell as before; the powder used only a quarter of an ounce, but of the same kind as the last.

Range of the shell in - - - YARDS.

Government ball cartridge powder, large grains, same as the last experiment - 76

Ditto, fine grains, separated from the above - - - - - 89

Single Battel, whole grains - - - - - 76

Ditto, partly pulverised - - - - - 81

This experiment is replete with satisfaction, and effectually and decidedly proves the foundation of all the preceding assertions. Here not only the superior advantage of the ordnance powder is again satisfactorily proved, but that, when there is no vacancy left between the shell and the powder, half the quantity of powder is sufficient in a given space, as herein specified, to give

give a ball or shell nearly the same range, even in its weakest state, which is in large grains; and by comparison of the two experiments the curious reader will observe, that in the greatest strength of the powder, which is small grains, there is a quadruple advantage in favour of the last method of loading a mortar with fine-grained powder.

But this is not the real advantage gained in practice, and only serves to shew that in one method of charging a mortar the powder cannot well be too fine, and in the other the coarser it is granulated the better. To know, therefore, what real advantage is gained by the practice of the last method, it is necessary to take the absolute strength of the powder in its most advantageous state in both cases, and then it will be seen that the distances the shell was thrown were equal in both, viz. eighty-nine yards; but that in the latter experiment it was effected with half the weight of powder.

The utility of a matter of such consequence to Government need not here be insisted on; it is too obvious to waste time, or to intrude on the reader's patience one moment longer than to say, upon this principle, founded on innumerable experimental facts, a saving of one-half, or at least one-third, of the expenditure of government powder, in the use of mortars, and a proportion not inconsiderable in artillery of every denomination; the influence of which would also be ex-

tended, no doubt, to the general use of small arms; and, as the origin of this treatise was partly as an assistant to the art of shooting flying, it needs not be said, that what holds good in one case must be approved of in the other: the choice of powder therefore is to be made of such whose weight has the least superficial measure; because the same quantity of powder of the like quality, will only produce the same elastic fluid; of course, that which occupies the least space, must have less room for the extension of that fluid, whereby the least of its force is abated; and that part which would only have filled a larger space, and lessened its force, serves as an additional impellent to the body to be put in motion.

EXPERIMENT IX.

After the preceding experiment (which sufficiently proves, and leaves no doubt, but that the smaller powder is granulated, and even when part is reduced to dust, if the grains wherein it is mixed are not exceedingly fine, its force is greatly augmented) I determined to try the strength of it when reduced to an impalpable powder: for which purpose I prepared a quarter of an ounce of each, as follows; filling the vacant part of the mortar's chamber as before.

Range.

Range of the shell in	YARDS.
Battel powder, fine grains separated from the coarse - - - - -	89
Battel, coarse grains, from the above -	67
Battel, finely pulverised - - - - -	32
Battel, to which the addition of four to the hundred of nitre, and one of char- coal, was mixed, and reduced together to an impalpable powder - - - - -	75
Government ball cartridge powder, finely pulverised - - - - -	32
Battel powder, not quite so finely pulve- rised as before - - - - -	50

From this it is to be deduced, that powder loses considerably of its strength when reduced to a fine degree of pulverisation: it therefore becomes an object of future enquiry, to what state of fineness it might be brought, so as to produce the most powerful explosion, as well as to know what quantity of dust or mealed powder might be added, with the greatest advantage, to granulated powder of any given size.

It is somewhat extraordinary, that the Battel powder, with which I had mixed an addition of nitre and charcoal, should explode with such a superior force as to exceed the same powder in its various states of pulverisation: so that in fact the addition must have powerfully increased its strength, and gave me a strong desire to know the proportion of the different constituent parts.

I therefore determined to analyse it; for which purpose I took a quantity whose weight was easily divided into an hundred parts; this, with two other sorts of powder of the same weight, I found, by previously drying in the sun, had attracted humidity to the quantity of three quarters of a pound to a pound and a half in a hundred; which on a small scale appears of little consequence, yet if a barrel of powder was known to contain a pound and a half of water, nearly equal to a pint and a half, it would be supposed unfit for service. After the analysis of the powder, the decomposition appeared as follows :

Nitre	-	-	-	-	-	-	-	-	-	75 $\frac{1}{3}$
Charcoal	-	-	-	-	-	-	-	-	-	12
Sulphur	-	-	-	-	-	-	-	-	-	12 $\frac{2}{3}$
										<hr/>
										100
Additional Nitre	-	-	-	-	-	-	-	-	-	4
Ditto Charcoal	-	-	-	-	-	-	-	-	-	1
										<hr/>
										105

So that the proportions of the powder then were,

Nitre	-	-	-	-	-	-	-	-	-	79 $\frac{1}{3}$
Charcoal	-	-	-	-	-	-	-	-	-	13
Sulphur	-	-	-	-	-	-	-	-	-	12 $\frac{2}{3}$

Much care was taken in this decomposition, of course no material error can have happened;
 it

it must therefore be concluded that this composition is exceedingly good, and may serve as a hint to manufacturers.

While upon the subject of proportion of the constituent parts of gunpowder, it may amuse and instruct the curious, who have not had an opportunity of investigating the matter, to mention the result of the decomposition of other powders used in the preceding experiments, and to pass some observations thereon.

Government ball cartridge powder, decomposed, produced, of

Nitre	-	-	-	-	-	-	-	-	75
Charcoal	-	-	-	-	-	-	-	-	$13\frac{3}{4}$
Sulphur	-	-	-	-	-	-	-	-	$11\frac{1}{4}$
									<hr/>
									100

Government exercise powder, as delivered in barrels for military use, produced of nitre nearly 74 parts in the hundred; the other ingredients were proportioned as in the above.

Some very fine powder sent me by a friend, for which he had given four shillings per pound, contained, of

Nitre	-	-	-	-	-	-	-	-	78
Charcoal	-	-	-	-	-	-	-	-	11
Sulphur	-	-	-	-	-	-	-	-	11

It

It is difficult perhaps to say what the component parts of gunpowder should be, to produce the greatest effect ; but it is to be observed, *that* powder which contains most nitre, I have ever found to be the strongest : not but it is possible to possess too much of that ingredient ; for alone it will not deflagrate : it requires to be in contact with some phlogistic body, to produce inflammability : for this intention sulphur and charcoal are two substances well calculated for the purpose ; but it requires no more of them than is sufficient to carry on that inflammation with rapidity, for in that the real strength of powder chiefly consists. It is from the nitre alone that the powerful elastic fluid is produced ; therefore every particle of the other ingredients, more than sufficient to explode the nitre in the same instant of time, may be looked upon as foreign to the subject, as a preventive to its greatest effect, and a mere make-weight to the salesman or manufacturer : yet it appears very strange that this should be an object ; for if three or four pounds more of nitre, or even to the value of eight shillings worth in a hundred pounds weight, was added, it would not make the difference of one penny per pound in its real value. There is a degree of mystery in every profession, and it is not my business to unravel it : I only remark, that much of the expence appears to be in the labour of making fine-grained powder, such as is generally used by sportsmen ; and yet, as an instance to the contrary, I procured a powder from some miners,

who

who had given sixteen pence per pound for it at a country shop; it was granulated of a similar size to single Battel powder, was as hard nearly in its texture, but did not possess the like gloss upon its surface; in its proof, which will be seen in some future experiment, it was evidently much inferior to that powder in strength; but, by a judicious addition of nitre, intimately blended with it by grinding the whole to an impalpable powder, a strength was produced equal to the Battel in the same form; and the additional expence of nitre was not at the rate of more than one penny in the pound: so that here was a powder not inferior to single Battel, at the value of seventeen pence per pound; whereas, for that powder the retailers commonly charge two shillings: from this it is plain, that powder of equal goodness might be rendered to the public at a much cheaper rate.

Many attempts have been made to encrease the force of powder, by the addition of other substances, such as salt of tartar, antimony, brass dust, spirits of wine, water, &c *. all of which produced a contrary effect; tho' we are assured by another author, that salt of tartar, judiciously mixed, powerfully encreases its force; but adds, humanity forbids revealing the secret. Many persons erroneously conceive, that damp encreases the strength of powder, because they say the recoil

* See Thompson on gunpowder, *Phil. Transf.* for 1781.

of a gun is greater in damp weather*: but I need not say the notion is too absurd to require argument. It is a well known fact, that powder thoroughly dried, occasions a great increase of force, and more so if used while hot; —the evident reason why the charge of a cannon is decreased after repeated firings.

Steam is certainly one of the most powerful agents in the use of mechanics, and perhaps no force is greater; but its action is not sufficiently rapid to augment the strength of powder by any mode of application: therefore we may conclude, every substance, hitherto discovered, serves only to reduce its powers. Small grains are absolutely necessary to its perfection, but not any superficial gloss from a foreign body†; on the contrary, bruised powder is increased in its strength by that operation, and even when part is reduced to dust, provided the grains before were not excessively fine. This will be shewn hereafter.—An experienced manufacturer assures me he would engage to make Government powder, of the same sized grains with that of Battel, for the additional price of five shillings in the barrel; which would not encrease the expence three farthings in the pound, and in the end would be the means of a very considerable saving to the nation; for, having sufficiently proved that coarse powder has nearly

* See the Essay on shooting, p. 78.

† Some gunpowder is glazed by moving it in a cylinder with black lead.

one third less force than the same when reduced to small grains, it is evident the nation would benefit by a reduction of the like quantity in expenditure.

Another thing is to be observed, as essentially necessary to the production of good powder, which is, obtaining nitre free from adulteration; and, as that is perhaps difficult, it is proper to crystallise it two or three times over, in order to purify it, and separate it from sea salt, with which it is too often intermixed.

I am credibly informed, that all Government powder is intended to be made of the same quality; and that which has been longest made, or confined in magazines, is what is delivered for exercise, being weakened by damp; the newest is reserved for actual service: but, as it most frequently happens, that in so large a quantity as our stores contain, some inequality in point of strength will be observed in that delivered for the destruction of our enemies, to the great detriment of the service, much attention should be paid to its preservation; or some plan adopted for an annual proof of powder throughout the kingdom. If an instrument was formed for the purpose of an eprouvette, a mortar of a small size, whose contents are carefully noticed, every one of a similar make and dimensions must have the same effect, and, thereby fixing a standard for good powder, the strength of all would be readily ascertained and compared; and such as is not thought sufficiently
strong

strong for service, should be laid by for exercise ; and if any appears materially damaged, it should be totally rejected, and the nitre separated from it for further use.

To make this matter more clear, let us suppose a number of small mortars made exactly similar to each other, with balls fitted to them of the same diameter and weight ; their effects will be equal ; these should be used as provers in all our arsenals and garrisons where there are persons sufficiently qualified for the purpose ; and if a given angle of elevation is strictly attended to, gunpowder would be uniformly proved to a great nicety, in which at present there is much defect ; for it is not alone sufficient that a certain quantity of powder is fired out of a mortar of a given caliber, but that the formation of such mortars, in every particular, should be carefully observed ; for the smallest difference in the depth, diameter, or shape of the chamber, as well as the length of the mortar, will materially vary the effects of the same powder.

I heard an experienced officer of artillery once declare, that he has known a powder of apparent inferior quality, when fired from a small mortar, and yet when proved from one of a larger caliber has been found to be exceedingly good. I will not take upon me to contradict the assertion ; and doubt not but it might appear so, but for want of nice investigation, was assigned to a wrong cause. Much care should be taken to dry powder thoroughly before experiments of this sort are put
in

in practice, or a larger portion of the charge may be ignited by a large mortar than a small one, from a greater increase of heat. It should also be observed, that long pieces inflame more of the charge than short ones; and it is probable there are few in use which do not throw out some of the grains unfired.

Nitre is known to attract and retain moisture; to prevent which, every precaution should be taken to secure it from such material injury, and which certainly might be effectually prevented by lining the casks with thin sheet copper. Every one knows the pores of wood are capable of extension and contraction; perhaps there is no better hygrometer; of course, every barrel, not containing a liquid, is greatly affected by the surrounding atmosphere, and will imbibe more or less humidity according to the situation and circumstances; which a dense body, such as copper, for a lining would intirely prevent: the expence is not great, and would soon be reimbursed by the durability of powder in its primitive state, and the casks renewed again for the like purpose.

The best method of drying large quantities of powder, is most certainly by the heat of the sun; but, as the influence of that luminary is not always to be procured for the momentary use of the sportsman, whose expenditure is trifling, no better perhaps will be discovered than filling a common water plate with boiling water, the orifice of which being well corked, and the powder laid thereon,

thereon, the damp it contains will be dissipated in a very short time; and may be facilitated by stirring it frequently: after this operation, it should be put into bottles, and securely corked for use.

The common method of drying it, by a heated fire-shovel, is not only attended with danger, but may conduce to weaken its force; for it is well known, that sulphur may be sublimed by a less degree of heat than will explode powder.

EXPERIMENT X.

In order to throw as much light as possible on the subject, I proceeded to try what force equal parts of powder dust and small grains mixed together would produce. The elevation of the mortar, quantity of powder, &c. the same as before.

The first shot was made with Government ball cartridge powder, passed through the same sieve as in Experiment VIII.: but in this the dust was entirely separated; whereas in that a small quantity remained.

Range of the shell in - - - YARDS.

- | | |
|---|----|
| N° 1. Ball cartridge powder, very fine, | |
| without dust - - - - - | 91 |
| N° 2. The miners powder, freed from | |
| dust, and passed through the | |
| same sieve as the last - - - | 57 |
| N° 3. | |

- N° 3. Government ball cartridge powder,
same as the first, mixed with an
equal quantity of dust - - - 55
- N° 4. Single Battel, small grains, separated
as above, and mixed with
equal parts of dust - - - 41

We are to observe, from the result of this, there is no very material difference between N° 1 here, and N° 2 of Experiment VIII; only that where there remained a small quantity of dust, in the former, the effect was, not quite so great; which seems to indicate, that when the grains are very small, dust appears to weaken its force. The miners powder, spoken of at large in a preceding page, is not much more than half as strong as Government powder, as specified in N° 2; and in N° 3 and 4, where there was an equal admixture of dust and grains, a very considerable part of the force was destroyed.

EXPERIMENT XI.

In this the same quantity of powder, and in every other respect the same rules observed as were made use of in the last Experiment.

Range of the shell in - - - YARDS.

- N° 1. Government ball cartridge powder,
as delivered from the ordnance
stores - - - - - 78
- D
- N° 2.

N° 2. Ditto, fine grains	- - - - -	80
N° 3. Ditto, finer grains	- - - - -	90
N° 4. Ditto, the same as N° 2	- - - - -	82
N° 5. Ditto, very fine grains	- - - - -	95
N° 6. Battel powder in dust	- - - - -	24
N° 7. Ditto, in dust, not pressed down	- - - - -	32

This clearly proves the advantage of small-grained powder, and the gradual increase of additional force acquired in different degrees of granulation.

It also serves to shew the decrease of strength, or the force lost by wholly pulverising powder, by comparing this with other experiments with the same powder; and teaches us, that in such a state powder should never be rammed or pressed down, for in that case, great part of the charge is certainly blown out of the mortar without inflammation, not being able to ignite for want of a sufficient quantity of air interspersed through it. Large-grained powder, on the contrary, cannot well be too hard rammed, because it brings all its grains more in contact with each other, occupies less space, and yet leaves sufficient interstices for its ready inflammability.

EXPERIMENT XII.

In order to make a comparative view of the different degrees of strength between Government best powder, and that of double and single Battel,

Battel, I separated from each the very finest grains, which for distinction I shall call superfine, in order to distinguish it from that called finer or very fine in the last Experiment, which was considerably coarser than this. After which, I tried how much additional weight of Government powder, as issued from the ordnance stores, was requisite to produce a force equal to the superfine grains.

The vacant part of the chamber filled with an intermediate body.

Range of the shell measured in - YARDS.

Double Battel, superfine grains, quarter	
of an ounce - - - - -	129
Single Battel, superfine ditto, ditto - -	93
Government best superfine ditto, ditto -	118
Government powder, as delivered from	
the store, with fourteen grains weight	
additional - - - - -	85
Government ditto, with 20 grains addi-	
tional weight - - - - -	94
Government ditto, with 30 grains addi-	
tional weight - - - - -	107
Government ditto, with 40 grains addi-	
tional weight - - - - -	113
Government ditto, with 50 grains addi-	
tional weight - - - - -	119
Government ditto, with 55 grains addi-	
tional weight - - - - -	126

The double Battel powder here tried was Leister's, and was stronger than that used in the first and third Experiments.

From this experiment it is evident the granulation of powder cannot well be too small.

It appears also, Government best powder is not so strong as this double Battel. But a comparison may now be drawn of the difference in point of strength between Government powder in its two most opposite states, as the regular gradation of increased force with the additions are specified; and where it will be found, that Government powder, in its original state, required nearly fifty grains weight in addition to produce the same effect as the superfine grains, which is only about one eleventh part less than half as much again, the given weight being a quarter of an ounce avoirdupoise.

This is so conspicuously proved, that it admits not of the smallest doubt, but that the advantage of small-grained powder is so great, as to be of serious consideration; a matter of no small consequence, where the expenditure of that article is in any material quantity.

EXPERIMENT XIII.

In this I endeavoured to discover whether it was possible to granulate gunpowder so fine, as to lose any part of its force; for which purpose
I ground,

I ground, and separated the grains of different sizes from each other by sieves of various textures : the minute grains, hereafter specified, were such as a very fine lawn sieve only could retain, as nothing but an impalpable powder would pass through it.

The weight of the powder, &c. the same as before.

Range of the shell measured in - YARDS.

N° 1. Government exercise powder, fine grains	- - - - -	74
N° 2. Ditto, extremely fine, with some little dust	- - - - -	49
N° 3. Ditto, the same as N° 1	- - -	80
N° 4. Ditto, the same as N° 1, only what little dust remained was separated, as well as the minute grains	-	86
N° 5. Ditto, finer grains than N° 1, but not so fine as the next	- - -	105
N° 6. Ditto, the same as N° 2, only the minute grains and dust carefully separated from it	- - - -	103

From the above we find that this powder is stronger than single Battel, when the grains of each are passed through the same sieve, which is the only true way of comparing and determining the real strength of powder.

We learn also from this experiment, that there is no material difference between the two finest

states of this powder; indeed it seems to have more force in N° 5 than in N° 6; and where any minute grains or dust was left in, it apparently weakened it, as in N° 2 and N° 4.

It should however be observed, that the coarsest of these separations was finer than double Battel powder; and the finest so minutely small, as scarcely perceptible to be in granulation. Hence we may conclude, that each grain of gunpowder should be sufficiently large to contain, in one compact body, or mass, a certain quantity of each of its component parts: as well as that there should be sufficient interstices between the grains to admit the fire through all its parts with celerity, and to contain a proportional quantity of air, as the greatest agent to the action of fire. Now, let us take a view of gunpowder in its primitive state, as a compound, when all the materials are ground, or pulverised to what is termed an impalpable powder, and intimately blended together, by a long process of trituration. If we examine it by the naked eye, there seems to be nearly as much annihilation of particles as in a liquid; but if we attend to it more philosophically, and bring in the aid of glasses, we then see each particle distinct and irregular in shape and size, but not in perfect unity; and which I look upon as absolutely necessary to produce the greatest capable effect; for this purpose some intermediate body must be made use of, whose solvent powers are capable of more intimately mixing,

mixing, and bringing each atom into a more uniform connexion with each other; but then there should be no larger granulation of the aggregate mass, than will leave sufficient interstices for the necessary proportion of air, and admission of instant inflammation.

EXPERIMENT XIV.

In order to have a comparative view of the miners powder, such as in Experiment X. with Government exercise powder, I loaded the same mortar as in the last, but with one dram more of powder, this being three drams: each charge was very hard rammed, and the vacant part of the chamber filled as before.

Range of the shell measured in		YARDS.
Government exercise powder, as delivered		
from the stores	- - - - -	93
The miners powder, as bought	- - -	85
Ditto, the small grains and dust passed		
through a fine sieve, after grinding	-	86
Ditto, the same as the last, but separate		
from the dust	- - - - -	97

By this we may perceive how inferior is the miners powder, making allowance for the difference of granulation; for even in its finest state, it exceeded the strength of the other very little; something more indeed may be allowed, as small-

grained powder is not encreased in its force, equal to that of large grains, by hard ramming.

The dust is also here found to impede the force of this powder when in very small grains, as in all the other experiments.

Having in the preceding experiments, I hope, proved, in the most satisfactory manner, the great unnecessary waste of gunpowder, by an erroneous method of preparation for Government use, and the ill-founded principle of loading our mortars; there needs no further argument on, or production of any more of the numerous experiments I have tried, to enforce a fact so obvious, and so much in the power of any persons to satisfy themselves in, who are curious in such researches.

I shall therefore take my leave of this sort of experiment, as what more could be said on the subject, would only be a repetition of the foregoing pages. There are many things yet remaining, of no small consequence, as to the construction of the different engines with which gunpowder is used. I shall therefore, without anticipating to the reader, endeavour to prove assertions on this head by experiments, or on philosophical principles.

First then, let us consider in what situation the vent or touch-hole of a gun ought to be placed, so as to reap the greatest advantage from it. Various are the opinions on this head. The excellent Mr. Muller, in his Treatise on Artillery, vol.

vol. v. page 83, says, "It is imagined, and appears visibly demonstrable, that if the vent was placed about the middle of the charge, the powder would be inflamed in less time than in any other situation;" yet upon trial, he found it contrary to the general expectation, as may be seen by perusing that gentleman's works. However, in order to give a clearer idea of the seeming phenomenon, I shall state an experiment I repeatedly tried, and endeavour to reason thereon.

EXPERIMENT XV.

As the effects of gunpowder have been found to differ according to the situation of the charge and feat of the touch-hole, I procured a mortar, whose chamber contained three quarters of an ounce of musket powder, in which I had three touch-holes drilled equidistant from each other; one close to the bottom, another half-way up the chamber, and the third between the other two.

The quantity of powder used was three drams.

Range of the shell measured in - YARDS.

N° 1. Fired from the middle vent, the vacant part of the chamber filled with fine saw-dust	- - - - 140
N° 2. Ditto, from the lower vent, ditto	151
N° 3. Ditto, from the upper vent, ditto	127
I	N° 4.

- N° 4. Ditto, from the upper and lower vents together, Ditto - - - 96
- N° 5. Ditto, the bottom of the chamber filled with saw-dust, reaching nearly as far as the upper vent, so that the powder nearly filled the remaining part of the chamber; and a little saw-dust on the top - - - - - 61
- N° 6. Ditto, the lower vent without any saw-dust - - - - - 28
- N° 7. Ditto, the same as N° 5, only without saw-dust on the top, and with clay at the bottom - - - - 47
- N° 8. Ditto, the bottom of the chamber filled with clay as high as the middle vent; the upper part with saw-dust - - - - - 89

To each touch-hole screw plugs were fitted, so that when fired from one, the others were stopped, except in N° 4.

The three first fires effectually prove that the vent is never placed so advantageously as at the bottom of the chamber, or as near it as circumstances will admit of: and there is no doubt this rule will hold good in respect to every other sort of engine in use, whose length of chace or bore does not many times exceed its diameter.

The fourth, seems to indicate, that much of the elastic fluid was lost through the additional touch-hole,

hole, otherwise it certainly would have produced a superior effect, as in the third, when fired from the upper vent only. The fifth and seventh I conceive differed intirely from the addition of the saw-dust on the top of the powder in the former, which it required not, being raised sufficiently high to touch the shell.

It was to be expected the seventh would have produced the greatest effect, from having the bottom of the chamber filled with clay, which is a much more solid body; but, strange as it may at first appear, that so small a quantity of an intermediate substance should have encreased the force of the former, yet it is easily accounted for: the elastic fluid not being able to escape till the shell was put in motion, whereas in the latter it certainly did, on every side of the shell; whose surface not being even, could not be brought to bear equally on the mouth of the chamber. From this we may conclude, that when a ball or shell does not fit absolutely close to the chamber or bore of a piece, an intermediate body is requisite to supply that defect.

The eighth produced a greater force than the last two; but not so much as in any of the three first, where the charge was at the bottom of the chamber: from this it is evident, a certain depth of chamber in a mortar, adds considerably to the force of powder, provided there is an-intermediate body between the powder and shell to fill the vacant space in the chamber; and which may
be

be easily put into practice in throwing live shells*, with great advantage, as will be shewn in another place. It is the practice with us to leave that space, in the chamber of a mortar not filled with powder, vacant, viz. no wadding is used, in order that the blast of the powder in the chamber may set fire to the fuse of the shell; on the contrary, we are told the French formerly not only put a wad upon the powder, but also filled the rest of the chamber with earth; in which case the fuse must be lighted before the mortar is fired: this must be attended with great inconvenience and danger.

Having shewn that, contrary to most opinions, the force of powder is increased to a very great degree, in proportion to the capacity of that part of the chamber filled with an intermediate substance †, it only remains to find out what inter-

* Such as are prepared with a fuse to be ignited by the explosion of the powder in the mortar.

† It is well known the paper of a cartridge being left on the top of the powder, or rather along the side of the chamber, from the bottom to the top (which is meant by Mr. Muller, page 241) acts partly as an intermediate body, and must, according to the principle deduced from the preceding experiments, encrease the effects of powder; but not altogether for the reason asserted by that gentleman, who suspected the additional force arose from the powder being brought nearer the shell, and leaving a space unoccupied by powder at the bottom of the chamber; but in this he was mistaken, because the same paper, placed in the intermediate space between the powder and shell, will produce a greater effect.

mediate body may be made use of, so as at the same time to admit of the blast of the powder in the chamber firing the fuse with certainty. Upon this principle therefore, if a solid body, such as a chump of wood, was placed in the middle of the chamber, surrounded by the powder, the additional force produced would be in proportion to the capacity of the unoccupied part of the chamber, and the dimensions of the chump; but I have found by repeated experiments, where the introduction of the chump in that situation had brought the upper surface of the powder near to the shell, that the effect produced was not so great as when the chump was placed upon the powder immediately under the shell: which makes good what I before asserted; that a certain depth of chamber, with some intermediate body, produced a much greater degree of force, with the same quantity of powder, than a chamber of the same diameter, but sufficiently shallow to bring the charge in contact with the shell; and which, for the satisfaction of my readers, I shall prove in the following experiment, in such a manner as may be applicable to the general use and practice of mortars. But before I proceed, it may not be amiss to take notice in this place of Mr. Thompson's experiments, to discover the proper situation of the vent in gun-barrels, mentioned in the Philosophical Transactions for 1781, vol. lxxi. part ii.; which experiments seem to prove, that the same quantity of the same powder, has the like effect

effect nearly in a gun-barrel, let the situation of the vent be in what part of the chamber it may. It is true, the difference of charges produced different effects with the vent in different situations; but they were too trifling to draw any other conclusions from, than that which constantly happens from the same charge and same situation of the vent, which will always vary a little more or less, according to the small variation of force unavoidably used in loading.

The accuracy with which Mr. Thompson seems to have pursued his enquiries, leaves no room to doubt the fact of his assertions in respect to those experiments by him mentioned; but I must beg leave to differ with him, in supposing the same effect will take place in every species of fire-arms; because I have repeatedly proved the contrary is the fact in mortars. See Experiment XV. It is therefore natural to conclude, that the inflammation of confined powder is not so rapid as Mr. Robins and others have generally supposed, and that the progress of it is gradually increased throughout the whole length of a bore or barrel; and Mr. Thompson's experiments sufficiently prove, that in most cases, grains of powder are blown out unfired, but less in quantity when the weight of the ball is greater in proportion to the powder: and when no ball was used, the unignited powder was discharged in very considerable quantity. This appears almost positive proof of gradual inflammation, be-
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 cause

cause the more weighty the ball is, the more elastic fluid must be generated before it can be put into motion; from which we may conclude, that the situation of the vent in a long cannon or a musket, is of little consequence, because, whether the powder in the chamber is first ignited in the lower or upper part of the charge, the ball will give way when a sufficient quantity of fluid is generated for that purpose. It is true, when the vent is placed at the bottom of the charge, the upper part, at first uninflamed, may receive an impulse, and then becomes an additional weight to be removed, to effect which, an encreased quantity of fluid must be generated before the ball and uninflamed powder together is put in motion; of course the less quantity of powder will remain to be inflamed in its passage through the barrel. If this principle is allowed of, and of which I believe there is no doubt, we shall at once perceive the reason of the different effects in respect to the situation of the vent in a mortar, and perhaps in a howitzer, but in particular the former, whose length of chace does not exceed two or three times the diameter of the bore; for here the length of chace is not sufficient to admit of much additional inflammation, after the shell is once put in motion, because the distance it has to run before it becomes independent of the action of the powder is so short. If therefore the vent communicates with the upper part of the charge, the shell is impelled forwards

forwards as soon as there is sufficient fluid generated to give it impulse ; and the shortness of the chace prevents much accumulation of force, or encrease of inflammation, while the shell is passing through the bore ; and probably much of the lower part of the charge has not taken fire before the shell has quitted the mouth of the mortar.

If the vent is placed at the lower part of the chamber, there is the weight of part of the powder as well as that of the shell to be overcome, of course more powder is inflamed, at the moment of impulse, than when the vent is at the top of the charge, and of course full as much in its passage through the bore ; besides this, it is probable the flame of fired powder passes more readily from the bottom to the top of the charge than in the reverse direction, because the air before the vent readily gives way, having a free passage through the barrel to make its escape, and admit of instant inflammation through the interstices of the powder in that situation. But there is great reason to believe the same effect does not take place in respect to that part of the charge behind the vent, supposing the vent even to be nearly in the middle of the charge, because the air in that part of the charge resists the passage of the flame towards the breech ; and, not being able to escape, it only can be compressed to a certain degree, and must impede the progress of inflammation backwards ; so that we may conclude that the flame passes infinitely quicker through that part of the charge before the
the

the vent, than in that behind^s it. Upon the whole, therefore, I conclude, when the vent is placed far from the breech, in short pieces, such as mortars, much of the powder behind the vent is uselefs, not being ignited before the shell quits the muzzle; whereas in long pieces, though the progress of inflammation is equally slow, yet the whole charge may be ignited before the shot becomes independent of its action. This is natural for us to conclude is the fact, because we find the situation of the vent, in pieces of disproportionate lengths, have different effects; and from which we may infer that mortars and other short pieces should not have their vent placed above one sixth or one fifth of the length of the charge from the breech; whereas in long pieces, the situation of the vent is perhaps of no great moment, though one third or one fourth the depth of the charge from the breech might be best. Before I leave a subject of so much consequence in the construction of fire-arms of every denomination, I shall take the liberty of mentioning, that a long tube filled with coarse-grained powder inflames much quicker than when filled with fine powder; and that when meal powder is driven into a tube, the inflammation is still slower; but if a wire is introduced through the mealed powder, so as to compleatly perforate it, the inflammation is instantaneous; if on the contrary, the lower end is securely stopped, the rapidity of the inflammation decreases. From these observations we may learn, that large-grained

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powder

powder is the fittest for priming artillery, because the interstices being larger, the admission of the flame is quicker for that reason, as well as the air therein contained finding a more ready passage to escape; whereas, when the lower end of a tube is stopped, the air therein contained must vent itself at the mouth, and thereby obstruct the progress of inflammation downwards.

EXPERIMENT XVI.

For the purpose of this experiment I took a four and a half inch mortar, the capacity of whose chamber contained rather more than four ounces of musket powder, and whose diameter was one third that of the bore.

The angle of elevation was forty five degrees, and the distance of the shell's flight measured in
YARDS.

N^o 1. A given weight of coarse powder,
which filled rather more than
half the chamber, without any in-
termediate substance, except a
small bit of paper - - - 120

N^o 2. Ditto, the same quantity of pow-
der with a plug* of hard wood

* The plug was turned out of box wood, so as exactly to fit the bottom of the chamber, with a groove cut on one side, to communicate with the touch-hole, in order to fire the powder.

at

- at the bottom of the chamber,
 so as to bring the powder very
 near the shell - - - - - 110
- N° 3. Ditto, the same, with a small bit of
 paper between the powder and
 shell - - - - - 120
- N° 4. The same quantity of powder, with
 no plug at bottom, but the va-
 cancy at top filled with earth - 630
- N° 5. One fifth more of powder than
 those preceding, and no inter-
 mediate body - - - - - 200
- N° 6. The same quantity of powder as
 before, except N° 5, with a
 square chump of wood on the
 top, reaching to the mouth of
 the chamber - - - - - 350
- N° 7. The same quantity of powder as
 the last, but finer grains of the
 same powder, with the same
 chump on the top - - - - - 320

This experiment was repeated with larger quantities of powder to the same advantage, therefore it is useless to insert a repetition; but only remark, that the larger the quantity of powder used, the less was the difference between the explosions, when there was a vacant space in the chamber, and when some intermediate body was made use of, and seemed to be in the proportion as follows:

Between two thirds of the chamber
empty, and that vacancy filled with a
square chump - as an intermediate
body - - - - - 1 to 3

Between half the chamber empty, and
that vacancy filled with a square
chump - - - - - 1 to 2

Between one third of the chamber
empty, and that vacancy filled with a
square chump - - - - - 2 to 3

So that the additional force from a square
chump seems to be nearly in the direct ratio of
the space occupied by powder: but it must be ob-
served, that when the chamber was one third filled
with powder, and the rest with earth, the encreas-
ed force was full five to one.

This last experiment confirms all that has been
said or done on the subject before.

By comparing the 2d and 3d fire with the
1st, it will be perceived there is no advantage
gained by bringing the powder in the chamber
to touch the shell, by means of a false bottom to
the chamber.

The 4th shews the great additional force when
the empty space is compleatly filled with a com-
pact body.

The 5th informs us of the inferiority of force
with a vacant space, although one fifth more of
powder was used.

The 6th and 7th are sufficient proofs of the ad-
vantage of square plugs or chumps, as there is free
admission

admission on every side for the egression of the fire, by which the fuse is readily kindled, as was the case in this experiment, the shells having been previously prepared with fuses for the purpose of trial.

It is necessary to observe, the reason why the 7th, which was loaded with smaller grains, did not project the shell further than N° 6, with the same plug, was evidently because the smallness of the grains had encreased the vacancy in the chamber, by which the impulse must be decreased, unless the plug had been proportionably larger. I shall here remark, that in other experiments, where the sides of the square plug were filled up with part of the powder, and even when the plug was perfectly covered, the explosive force was never quite so great; yet I would recommend, for real service, to fill the sides of the plug with powder, for the more ready communication of fire to the fuse of the shell.

GENERAL REMARKS,

Deduced from the foregoing EXPERIMENTS.

FIRST.

That much preference is to be given to small granulated powder, when there is no vacancy between that and the body to be projected: which is applicable to all sorts of fire-arms.

S E C O N D L Y.

That where the capacity in the chamber of a mortar is greater than is ever requisite to be filled with powder, some intermediate body is absolutely necessary, to give the shell its greatest impulse.

T H I R D L Y.

That a square plug of wood, or perhaps an octagonal one, is the fittest intermediate body to be placed between the charge of powder and the shell, in the real practice of mortars.

F O U R T H L Y.

That the most advantageous situation for the touch-hole, is nearer to the breech than to the center of the charge, in short pieces ; but not absolutely close to the former, in any sort of fire-arms.

F I F T H L Y.

That if necessity requires the use of large-grained powder, previous bruising it, so as to reduce some of its parts, or even a portion of it, into dust, greatly encreases its strength.

S I X T H L Y.

That small-grained powder is little encreased in force by any addition of dust : and, where the granulation

granulation is extremely small, the admission of dust weakens its powers.

It has been supposed by Mr. Robins, and other authors, that the elastic force produced by fired powder, is as the density of the fluid only, without considering the encrease of heat, when a larger quantity is fired together.

If the force of exploded powder was as the density only, it would not have half the effect it really has; whereas we find the effects are nearly as the quantities.

If a large quantity of fired powder produced no greater degree of heat than a small one, it could not have the same proportional force; because, if we suppose the heat is equally produced by every quantity, the action of powder would decrease in proportion as the quantity was encreased; that is, let us suppose a given quantity of powder produces an elastic fluid equal to 20, and that the heat occasions a rarefaction equal to 30 more, the force of this quantity would be equal to 50; now if we suppose the quantity fired to be double, the elastic fluid would be equal to 40, but then, if this quantity gave no greater degree of heat, the rarefaction would be like the last, only 30; by which rule, this double quantity of powder would produce three tenths less proportional force; but this is contrary to all reason. The rarefaction, caused

by the intensity of the heat, is a much more powerful agent than the density of the generated fluid. When powder is fired in an exhausted receiver, the mercurial gauge sinks by its effects, but mostly rises again when the heat is gone off, though never quite so high as before; which shews the elastic fluid is permanent, but not so powerful as the rarefaction.

Mr. Muller, with great propriety, says, the elastic force, produced by an explosion of fired powder, is in the compound ratio of the density of the fluid, and the intensity of heat: and, as the subject is so ably handled by that gentleman, I shall beg leave to refer those who wish to be more enlightened upon it, to read his *Theory of Gunpowder*, as the generality of our readers will be contented with knowing the force is powerful, without investigating the principles upon which it acts.

As sufficient evidence of the goodness of Government powder has been proved experimentally, though contrary to the general opinion, it may be necessary to say, I by no means propose to infer a general refutation of such a supposition: as unavoidable circumstances occasionally occur, by which its powers are considerably abated.

It often happens, that by mismanagement, neglect, or accident, powder becomes considerably weakened in its explosive force, and this as well in garrison, as on board a ship, the consequence of which is, that probably it is not discovered
 will

till necessity calls it forth on actual service; when, to the surprise of the artillerist, the cartridges, or same quantity of powder as usual, does not produce the same effect. Government is too frequently condemned for delivering such powder, and they are sometimes at a loss how to produce the desired effect: although I hope and conclude this deficiency in the art of gunnery does not often happen in garrisons, because they generally possess officers of the artillery. Yet it is well known it too frequently takes place in the navy, of which many instances may be produced in the last war: having heard many good and experienced officers of rank mention where their shot would not reach the enemy; yet the shot of the same weight from them did execution, and frequently went to a great distance beyond. Upon asking the reason why the charge was not augmented; the answer was, their cartridges were previously filled with a regulated quantity. I will not pretend to say what degree of credit such an answer will do a commanding officer. The fact is, few officers, except in the artillery line, know any thing about the explosive force of gunpowder, or the action of great guns.

A captain of a ship is supposed to leave the direction of the cannon to an illiterate person, under the denomination of a Master Gunner, who has two or three deputies under him, called Gunners Mates, that are probably less acquainted with the subject than their master; how then is
it

it possible to expect any thing out of the common course of their confined practice ?

Having once asked a gunner, why his shot had so much less range than those of the enemy, in a particular action last war? Why, Sir, the powder, it was not half so strong.—Suppose this to be the case, why did you not charge with double allowance, or with such an addition as would have proved effectual? The reply was, that might burst the guns.—How so? if your powder does not prove so strong as usual, and does not carry a ball with the same velocity as that of the enemy, whose guns you say were of the same caliber; if you encrease the force by an additional weight of powder, you are not in more danger of bursting a gun, than if you loaded a piece with a less quantity of stronger powder that produced the same effect; for the same force is only required to produce the same effect, is a well-known maxim. The chamber, or that part of a gun where the powder is confined, receives a shock only proportionably equal to the impulse of the shot: that is, according to the ratio of its respective surfaces. Suppose, for instance, the surface of the chamber to be 40 square inches, and that of the shot to be only five, the whole chamber would bear a pressure eight times greater than the shot; but then being eight times as large in its surface, every eighth part, or in other words every five inches square, will bear a pressure equal to the ball.—This reasoning was only

only answered by observing, it was not customary to encrease the charge beyond a certain quantity, and that it was a shame Government should deliver such powder. I will admit that the powder issued from the Ordnance stores is not always of equal strength, although I believe it is not so generally bad as represented; yet even suppose it to be infinitely worse, how easy is it for a person, who is at all acquainted with the theory of powder, to produce the desired effect, with a powder of a very inferior quality!

How difficult a thing it is to turn people out of an old trodden path: and how vain the attempt, even for an uninterested individual, to induce or persuade persons, by argument, to explore a new and unbeaten track, although it carries with it the strongest conviction!

I am well aware of this difficulty, nor do I even possess the least shadow of success; but, unless good and substantial reasons to the contrary are given, I cannot help thinking that the strength of the Navy might be powerfully encreased, by a well-appointed corps of Marine Artillery. I know of very little use for our present marines, except to stand sentry at the cabin door, or occasionally to make a descent upon an enemy's coast: it is true they are frequently placed in the tops in action; but if we consider how much more advantageously they might be used, were they trained to the art of gunnery, it would not admit of the smallest degree of hesitation. The
regularity

regularity of fire, with small arms, is wholly useless on board ship; nor is there, perhaps, occasion for musketry at all, except in particular situations, unless there are more men than are required to work the ship, and the great guns and swivels. When that is the case, let any idler take a musket; the meanest in capacity, will very soon learn to prime and load, and will equally do for a promiscuous fire, as well as the best disciplined soldier; and, as muskets are always prepared on board, they might be used as occasion required. Upon this plan the Marines would be used in a double capacity; like the Artillery corps, they would be made acquainted with the use both of great guns and small arms, and, I am confident, would be the most useful and formidable body of men in the service: the additional expence to the nation would be little, if any, unless the number appointed to each ship was encreased.

If the complement was regulated by the force of the ship, and one private allowed to each gun, besides commissioned and non-commissioned officers, there would be sufficient at all times, allowing for sickness or other non-effectives, to direct a broadside; and it seldom happens that a ship is obliged to fight both sides at once. Instead of muskets, which only carry one ball at a time, and which take up the whole exertion of one man; I am of opinion there should be as many swivels in the tops as may be convenient; for when it is considered that a swivel, carrying a pound ball, will

will throw 15 or 16 musket bullets every fire, and so on in proportion to the caliber of the swivel, the great advantage it has over small arms is evident, as two men in this way will throw, at least, five times the number of balls. I know objections have been made to this method, on account of the balls diverging considerably; but then, as the object is large, and as this manner of fighting would never be used but in such cases, as musketry, when ships come to close quarters, there is no doubt of its efficacy: and these would be fired under the inspection of the marine artillery. I shall here suggest a method of firing leaden bullets to a very great advantage, and which is well calculated for the use of shipping. I mean such a gun as is sometimes used in fortifications, called a wall piece; but instead of the bore being of sufficient size to admit a three or four ounce ball, it should be exactly the diameter of our muskets, but made proportionably strong, capable of resisting four times their charge; and, like the wall piece, fitted with a swivel, that it might be fixed into any part of the ship required; this being stocked and locked in the manner of a musket, occupies but one man to use it; for, being fixed, and turning upon a double swivel, it is taken aim with exactly in the same manner as a portable gun, but with more certainty; having a rest, which partly prevents the vibration of the body with the motion of the ship.

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This piece then is to be loaded with four musket balls lying upon each other, as is evident from the size of the bore; but which are previously to be made up into cartridges, for the more expeditiously loading, and in which the same method of biting off the end for priming is to be adopted; the remainder to be shook into the piece, and the whole to be rammed down with an iron rod of sufficient strength. The advantage of such a gun needs not be insisted on, as it carries four balls at once, equally true with a musket, takes only one man to manage, and may be fired as often, and with equal certainty, as I have experienced with a similar gun I had made for experiment sake.

I know well what I am to expect from some of the old veteran officers in the navy, who may, perhaps, possess more courage than knowledge on the subject; and I am prepared to meet them.

They will of course say, Why should we adopt new modes, when the old are sufficient? there is no fear, we shall always keep pace with our enemies in the art of war: and why should we not do as well as we always have done? In answer to this I aver, that, without improvements on our part, we shall be insufficient to cope with our enemies; nor can we keep pace with them, unless there is more attention paid, and more encouragement given to inventions in that department; and this surely is a copious reason why we

should not do as well as we have done before. It is evident our enemies improve faster than we do, from the greater encouragement to elucidate the subject; and I wish some time hence we may not become as contemptible to them, as they were to us a century ago: to the Albion shore our eyes should be directed by jealousy, for we may have reason to dread the final accomplishment of their revolution.

The great misfortune in this country, is the little reward given to inventive faculties, or encouragement to improvements in those arts where a patent is useless. The difficulty of obtaining audience of the chiefs of departments, and the impossibility of procuring a fair and impartial investigation of an invention, is an absolute bar to improvement.

Before I leave the subject of Artillery, I cannot help observing how needless is the unnecessary weight of many of our pieces of ordnance; and, notwithstanding respectable authors on that head, we obstinately continue, without reason, old rules laid down, founded on no one mathematical principle.

Our late-invented carronades is an object worth a moment's consideration, as they might be rendered of the most essential service. At present the complaint is, that, when heated, they fly about so much as to be very unmanageable: How can it be otherwise, when their trunnions, or axis of motion, is so erroneously formed as to situation;
entirely

entirely contrary to every mechanical principle ? The place of the trunnions, in our cannon, is not where they ought to be ; for, instead of placing their upper side in a line with the centre of the bore, their centre should be situated so as exactly to correspond with the centre line of the bore ; and there is no well-founded reason why they should not be so, since they might be made equally strong in that situation : and here originates the reason of light field pieces shaking their carriages. If then in these pieces, whose centre of motion is so little removed from being parallel to the centre line of the bore, the inconvenience is so powerfully felt, what must it be in some of the large caronades, where the ring on which they move in their carriage is seven or eight inches from that direction ? In this situation, the piece, when fired, is for ever endeavouring to turn round its axis in the manner of a wheel, and the more powerfully so, according to the distance of the ring or trunnions from the centre of the bore, upon the well known principle of the Lever. If a piece so constructed, met with no resistance from the carriage under its breech, viz. if it was mounted, for experiment, in such a manner as to have free liberty of motion upon its axis, it would make several compleat revolutions before it would stop : but, as the hind part, or bed of the carriage, prevents its natural inclination of revolving upon its axis, the consequence is, that part of the carriage is struck with an amazing force ; and if its strength

is

is sufficient to resist the impulse, the elasticity of the frame or carriage impels it upwards, and forces it against the fore part, from whence it returns again. Thus are these ill-constructed pieces continually vibrating upon their own axes, which must almost render them unserviceable. To pass any further remarks, would only occupy more time than I can spare, and I should deviate from my first plan of brevity; I shall therefore only add, that the inventor was neither a mathematician nor a mechanic. There is one method in which carronades might be rendered exceedingly destructive, and a ship made most formidable and invincible; but, as such a practice ought not to be put in force except in the utmost necessity, I shall decline mentioning it.

How extraordinary it appears, that, amongst so many scientific men, no method (that I know of) has been thought on, to render guns immediately serviceable that the enemy have endeavoured to make useless by spiking, or destroying the trunnions! That it is very practicable, there is no doubt; the spiking of a gun is of little consequence; for although it is impossible to get the spike out by boring or otherwise, if it is made of hardened steel, as it ought to be; yet it is an easy matter to drill a new touch-hole at a small distance from the old one; and that, by a very simple machine, one man would accomplish in a small space of time; if this therefore was the only damage an enemy had done to their guns, upon evacuating a post,

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how

how soon might the whole be made fit for use again!

To substitute false trunnions, or to make a gun re-serviceable in this case, is attended with more trouble; but that it may be done does not admit of a doubt.

There is another method sometimes practised in order to destroy the use of cannon; which is driving a shot whose diameter is rather superior to the caliber of the piece into the mouth: this however may frequently be blown out, by introducing a sufficient quantity of powder at the vent. In this case however I would advise the gun to be dismounted, and taken to a convenient place to make the attempt; for if the shot should resist a force superior to the weakest part of the gun, it would inevitably burst: not that a gun in the common mode of loading, where a shot by some accident is not rammed home, is so apt to burst as is generally imagined; but that the actual place of least resistance will not bear the same force of powder as if the ball touched the powder is evident; and, what may appear more extraordinary to those who have never considered the pressure of fluids, which is the same as the elastic fluid caused by the explosion of powder, is that the natural place of least resistance, or the part of the gun possessing the least substance of metal, is not the actual place of least resistance: which is contrary to the general idea, and which I will endeavour to explain upon the true principle of mechanics, and make

make it appear, that the greater the distance between the breech and the ball, the greater is the probability of bursting the gun.

If a gun is sufficiently strong in its chamber, or part containing the powder, to resist the first shock of the explosion, the elastic fluid endeavours to extend itself through the whole bore or chace of the gun; if it meets with any obstacle, whose force is not equal to the place of least resistance in the piece, it is carried out with it, but if the obstacle requires more force to move it than the place of least resistance in the gun, that part must inevitably give way.

According to the construction of guns in general, the metal grows gradually thinner from or near the vent to the muzzle, and is there about half the substance of the former; it has therefore been the common opinion, that if a gun bursts by a ball sticking fast in the bore, the place which gives way will be the nearest to the ball, because the substance of the metal at that part is less than in any other behind the ball: but this idea is contrary to the laws of fluids; for, notwithstanding that is most certainly the natural place of least resistance, or (in other words) of least strength; yet in fact, next to the breech, it becomes the actual part of the greatest resistance.

Whoever is at all acquainted with the action of compressed air, will at once perceive the assertion to be just, and well founded: the force acquired by the explosion of gunpowder is very different

from the stroke of a solid body put in motion: for it is well known, the elastic fluid of fired powder, or rarefied air, presses equally and uniformly in a confined state against a given surface; so that if that surface was divided into an infinite number of parts, each part would sustain a force or pressure according to the ratio of the squares of its respective surfaces; whereas the force of a solid body in motion acts only partially, affecting only that part immediately struck, except by the tenacity of the part struck to the parts in contact. Thus a small weight, thrown by the hand against a moveable body, such as a door, will put the door in motion upon its hinges; and yet, if the same weight was projected with sufficient velocity to perforate the door, such as from a gun, no visible motion would be communicated to it. The reason of this is, that a body at rest being struck with another body, whose motion or velocity is so great as to easily pass through such body, there is not sufficient time to communicate much of its motion to the body perforated: but it is not to be supposed that one body can perforate another without losing part of its motion; because even a sheet of paper, through which a ball passes, would in some degree diminish its velocity by the laws of friction: for though we don't perceive any decrease of motion by the interposition of so flimsy a substance, yet, by encreasing the number of sheets of paper, the velocity would be gradually lost, till the body became totally inert. Exactly in this manner

ner is a ball gradually impeded by its flight through the air; for every particle of that fluid to be removed, is a perpetual increase of friction: therefore, from the moment a projected body parts from the body that gave it impulse, it may be deemed decreasing in velocity.

It is a well-known law of nature, that no body can communicate motion to another without losing the like quantity of its own; from which it is clear, a wall may receive a more violent shock from a cannon-ball with a certain degree of velocity than if it was greater; for if it passes through the wall, it has only communicated a part of its velocity; whereas, if it stuck in the wall its whole force is there exerted.

But to return to the action of the elastic fluid, produced from fired powder in a cylinder or barrel of a gun. To define such action, we must call in the aid of mechanical powers. Let a cannon be loaded, and the shot stuck fast in the caliber at some distance from the powder. Suppose then a cannon with a shot driven in sufficiently hard to burst it by the force of powder contained in the chamber: suppose the breech equal to 12,000 pounds weight, or capable of bearing a resistance to a fluid 12,000 times more dense than atmospheric air; then divide the space between the breech and the ball into ten equal parts, whose respective surfaces are equal to that of the ball and the breech; consequently, when the elastic fluid of the fired powder has extended itself over the whole surface,

every part equal to the ball, and the ball itself; bears a weight or pressure equal to 1000 pounds each.

Now on firing the powder in the chamber, its elastic fluid instantly extends itself over the whole space between the breech and the ball; but the ball now bears a twelfth part only of the pressure, as its surface is only a twelfth part of the surface pressed, which we will suppose not sufficient to impel it forwards. Then let us suppose the surface equal to the ball at the breech capable of resisting a pressure of 12,000 pounds, that next to the ball a pressure of 9000, it cannot burst at either of those places, because each is only pressed with 1000 pound weight; but, as the next division bears also the same pressure, and is double the distance from the fulcrums, the breech and the ball, it is pressed with a weight of 3000 pounds each; the third divisions 4000, the fourth divisions with 5000, the fifth divisions with 6000; which makes together a pressure equal to 18,000 from the ball to the centre; and the like must be added from the breech to the centre; which makes a pressure in the middle between the breech and the ball equal to 36,000 pounds; for the whole space where the elastic fluid is confined must be construed into a double lever acting upon the two extremities as fulcrums; the branchiæ or arms whereof meeting in the centre; of course this becomes the place of least resistance, and where a gun must burst, allowing some trifle for the difference

ference of the substance of the metal of a gun, as it recedes from the breech, which would make it burst rather nearer the shot than the breech.

This may be demonstrated in the following manner:—Let a bar of cast-iron A. (Fig. 1) be supported by the upright pillars B b; near each end of the bar hang two heavy weights, one at C equal to 12,000 pounds, to represent the breech of the gun; and another at D equal to 9000, representing the part of the gun where the shot is lodged, and which is the natural place of least resistance. The bar is then to be divided into ten equal parts; and, as we have seen the 12,000 pounds at C, and the 9000 at D, have not been able to break the bar, we will take away those weights, and distribute 10,000 pounds along the bar, 1000 at each division, in order to represent the elastic fluid pressing equally over the whole surface between C and D; but, notwithstanding there remains only 10,000 pounds suspended to the bar, the middle is pressed downward, equal to a weight of 30,000 pound; for, as the centre is the branchiæ of two levers, whose fulcrums are B b, the accumulated weight on the extremity of each is 15,000 pounds, acquired by the distance from the fulcrums, so that the actual place of least resistance is absolutely in or near the centre. At F the force is only equal to 1000, at G 2000, at H 3000, at I 4000, at E 5000; which added together, makes the weight at the last-mentioned place equal to 15,000 pounds; here then the bar or gun must

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inevitably

inevitably give way in the direction pointed out by the dotted lines, as we supposed the place of greatest resistance only equal to 12,000 pounds weight: it is evident therefore that a cannon thus loaded does not give way at the natural place of least resistance, or where the metal is thinnest: for if the ball is fixed into the gun by a power equal to 2000 pounds weight, at a distance from the breech equal to a surface ten times as great as that of the ball; notwithstanding the natural place of least resistance shall be equal to 12,000, which is six times the force required to move the ball; yet, as we suppose the explosive force of the powder with which the gun is loaded is equal to 10,000 pounds at the moment of explosion in a space equal to the surface of the ball, by the time the elastic fluid reaches the ball one tenth of its original force only presses against its surface, the whole force being equally distributed presses only with a force equal to 1000 pounds against each respective surface similar to that of the ball; as the ball is therefore held fast by a power of 2000, and is only pressed against by a force of 1000, it does not give way, but the gun will infallibly burst at the place before described, Hence it follows, that a ball being fixed in the bore of a cannon at a distance from the breech equal to ten times its own surface, and capable of resisting a pressure of 2000 pounds, whereas the place of least resistance in the gun we supposed equal to 12,000, yet a sufficient quantity of powder only shall be fired to

to create a pressure against the ball equal to 1000, notwithstanding which the force will be sufficient to burst the gun. In this case therefore it is certain, if the ball had been fixed in only with a force rather exceeding that of the pressure of the elastic fluid against its surface, which was 1000 pounds, it would have been sufficient to burst the gun, although the place of least resistance, or weakest part of the gun, was capable of resisting a force near twelve times as great: the place therefore of actual least resistance, is nearly in the middle between the ball and the breech, being acted upon there by the accumulated weight upon the mechanical principle of the lever, where the branchiæ are affected by weight or pressure according to the ratio of its distance from the extremities, which are the fulcrums: had the ball therefore, whose force or weight was equal to 1000 pounds, been close to the powder in the chamber, whose capacity is equal to double the surface of the ball, and whose force at the moment of explosion was equal to 10,000, the ball would certainly be struck with a force equal to one third of the whole, its surface bearing that proportion to the space occupied by the powder; so that the force of 1000 pounds would not have held it fast in this situation, but the ball would have been impelled forwards with a force superior to 3000 pounds.

From this it is evident, the further a ball is from the powder in a gun, the smaller is the quantity of elastic fluid with which it is impressed

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at the time of explosion, and the greater is the danger of bursting a gun in the attempt to fire it out, if it has been driven in with any degree of force; and *vice versa*, the smaller the space occupied by powder, and the closer the ball is placed to it, the greater will be its impulse. For instance, if a certain quantity of powder occupied half the space of another, its force would be double: thus the densities of the same quantity of elastic fluid contained in different capacities, are as those capacities inversely.

I have been obliged to dwell on this subject longer than usual, in order to give it a thorough explanation, as it is contrary to most opinions I have yet met with; but may be demonstrable in many other ways than that I have given.

GRAVITATION AND FRICTION.

THESE are two powerful opponents in projectiles, and are continually at work on a body in motion, in order to bring it to a state of rest. I particularly mention this, in order to refute two vulgar errors which I have frequently met with, in persons one should little suspect such erroneous ideas existed: one, that a ball fired from a gun always ascended at first, forming an angle upwards from the mouth of the piece: the other, that when a ball strikes another body in an oblique

oblique line, such as water, its force is accumulated.

Contrary as these principles are to the laws of nature, many persons, for want of turning their minds upon the subject, have laid them down as certain. I only, therefore, wish to ask, what it is that stops a cannon-ball when once put in motion; and, if it at first ascends, what brings it down again? If a ball was to receive additional impulse from every body it struck, it never could again return to a state of rest: but this is fallaciously contrary to all reason, either theoretical or experimental. Could we take away gravity, and remove our atmosphere, then indeed the velocity of a ball, once put into motion, would never decrease, but would continue to revolve round the earth for ever; for, as no inanimate body can possibly move without some other body puts it in motion, so it is as impossible for a body to come to a state of rest, without the interference of another body; therefore, as all inanimate bodies are inert, we may safely say, when we see a pile of cannon-balls, that they would lie in the same place for ever motionless, without some agent put them in motion. Again, when we see a cannon-ball stop, after having been fired out of a piece of ordnance, we conclude that some other body has put a stop to its motion, and brought it again to a state of rest: and upon enquiry, we find it has proceeded from two causes; first, by the resistance of the air, which is friction: and secondly, by gravitation. Every one knows, that if a ball is thrown
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into the air, it returns again to the earth by its own gravity; and that its descent and ascent are accomplished in the same space of time; but if a cannon-ball would continue to go with the same velocity, as at the moment it quitted the piece, the action of gravity would be very small; the resisting medium, however, through which the ball is forcing its way, is continually lessening its velocity; and as that decreases, gravity increases, till the ball is brought to strike the earth, from whence it rebounds; but with much abated force, from the violent friction of a body so much more dense than air. Now every ball, in its flight or passage through the air, meets with a considerable resistance at all times, yet it is by no means at all times alike; for we find by the barometer, it is one twenty-eighth or twenty-ninth part heavier, more or less, one day than another, of course is as much more dense; consequently adds as much friction to a ball, or any body moving in it.

Another circumstance of no small moment is to be considered, in the velocity of a ball through the air, which is as to its direction*; whether it is with the current of air against it, or at an angle with it, and the velocity of that current. No one can be out of doors in a high wind,

* This may frequently have occasioned a supposed defect in Government powder; for the guns of a ship to windward of another, will always throw its balls farthest.

without observing much more difficulty in moving against, than with the wind; from which we may conclude, that the velocity of a ball greatly depends on the quantity and direction of the wind; besides, as air is a fluid, and compressible, it must be infinitely more dense at the time it blows hard, than in a calm. I mean in the current.

These remarks I have found obvious by experiments with a rifle gun; for, on firing at a point blank * mark, or what was a point blank shot with the current of air, was not against it: the difference of which must be in proportion to the velocity of the current. Sometimes I have found it very considerable: if the wind is at right angles with the gun and the object, the ball will be carried, more or less, to the right, or left of the object, according to the situation and influence of the wind; for instance, I have fixed a rifle in a frame, moveable in a vertical as well as horizontal direction, so as to take a very exact and steady aim; and have fired it at an object at the distance of an hundred and forty yards, (a point blank distance) with the wind at right angles upon my left, and found the shot diverge to the right; then, altering my situation so as to

* Authors differ about the definition of the meaning, therefore it is necessary to explain what I mean. When a barrel of a gun is in the line with the object fired at, and there is no perceptible declination of the ball, the distance is within a point blank shot; and *vice versa*.

bring

bring the wind upon my right, the ball has deviated as much to the left, and this as often as it was repeated, when the wind had any apparent force; and in proportion to its velocity. This observation may be useful to those who are nice in the use of rifles, or other ball guns, and in the practice of great guns, as well as to the Sportsman.—Rain is another powerful obstruction to the velocity of a ball, as water is infinitely more dense than air, so that a ball will meet with a resistance from it, in proportion to the quantity of water the air is charged with.

M U S K E T S.

IT is with no small degree of concern we perceive all the demands of Government are nearly supplied by contract; and that with persons who have nothing to do with the making or preparing the objects in question: this, I am credibly informed, has been the case sometimes in respect to muskets; and the grievance would not be great if it stopt here; but the fact is, that the original contractor lets it to another, reserving a profit to himself, and so on to a third, and perhaps a fourth, before it gets into a maker's hands; the consequence of which is, that the price allowed by Government is dwindled to three-fourths; by which means the quality of the article contracted

tracted for must be much inferior to the intent and meaning of the contract, or specimen, or pattern delivered; as this article, in particular, will admit of an apparent similar perfection, when, in reality, it is far inferior.

In the barrels, indeed, there is not much deceit, if they are properly proved; but in the locks there is certainly very great defect; a defect of the utmost consequence; because in that part depends the firing. It is no uncommon thing, after a field day of a battalion, to find one fifth or sixth part of the muskets remain unfired; many of which did not fire from the first: this is so well known to every military man, as to prevent refutation; and surely is of most material concern, and of the utmost consequence; for if we have a nominal force of ten thousand men in the field of battle, whereas only eight thousand are of any use, because their pieces are unserviceable, and won't fire, it certainly becomes a matter of moment, and ought to be thoroughly attended to. In hopes, therefore, that some patriotic person of consequence and weight will, on some future day, step forward, and rectify a matter of such national concern, I shall point out the reason of the defects asserted, and in what way they may, in a great measure, be obviated. The first business is to prevent so large a deduction from the original price allowed by Government, which must be the case, if it passes through the hands of deputy contractors; for I need not say

say the manufacturer, who must also make a profit upon his work, cannot possibly give a lock the labour it ought to have bestowed on it, unless he is allowed a proportional price.

Much attention should be paid to the hardening the Steel, or Hammer; for if that is soft, no fire will be produced by the collision of the flint; because the particles of steel separated will be too large to be sufficiently heated by the friction, to ignite the powder; the Steel, therefore, cannot be too hard, if the main-spring is sufficiently strong; because, by the friction against the steel, the particles of the steel separated are of an intense degree of heat, being in absolute fusion, and melted into perfect globules: but then some nicety ought to be observed between the proportional strength of the main-spring, and what is termed the feather spring, which is that on which the hammer moves; for, unless there is sufficient resistance in the latter, it signifies little that the former does its duty. Again, if the main-spring is not sufficiently strong to overcome the resistance of the feather spring, the hammer will not be thrown up. If both springs are too strong, the flint is soon destroyed; and if too weak, no sparks are produced: this last, indeed, is a defect of the worst kind, against which there is no remedy; whereas, when the springs are over strong, they always produce fire with a little additional expence of flints. The Tumbler and Sear should, as well as the springs, be well and equally tempered;

pered ; for if one is harder than the other, the softest will soon be cut to pieces, besides the addition of friction in a part there should be as little as possible. The sear-spring should not be too weak, in order that the sear may be forced into the notches, or catches, of the tumbler, upon the half or full cock ; for want of which, many melancholy accidents happen, especially where the practice is to let down the full cock to the half cock, without going beyond the half cock, and drawing it back so as to hear the catch of the sear in the tumbler ; this is too commonly the ill-taught method amongst soldiers, and, I am sorry to say, has too often proved fatal in the field of sport ; for it very frequently happens in letting down the full cock to the half cock, with the fore-finger pressing against the trigger, the sear is prevented from sliding into the notch of the tumbler, and, catching on the edge of the notch, is afterwards fired by a jar of the piece : and I believe there is scarcely a soldier or a sportsman who has not seen this frequently happen, without being able to account for it, otherwise than supposing the gun must have been full cocked ; for, on trying the piece again in a proper manner, found it was not possible to force it off from the half cock. These observations are essentially necessary to the goodness of a lock, and, if duly attended to, will have the desired effect ; but this is only the plain and simple construction, which has been much improved on in various

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ways,

ways, though perhaps of no great utility in a piece of this kind, except in one particular, which is a roller to the feather spring, and is, in my opinion, more durable than the common make, as the friction of the parts are much lessened, and not so liable to wear and be out of order. But, notwithstanding much depends on the goodness of a lock, much also is requisite in the choice of flints: nothing can be worse than those delivered to the army, which, according to the phrase of a foldier, have no fire in them: the fact is, they are either so thick at the edge, as to bring too great a surface into contact with the steel to produce sparks, or else too soft to cut the steel: dark-coloured semi-transparent flints are by much the best.

Having laid down some rules in respect to the requisites necessary to form a musket lock fit for service, I shall suggest what I think would be an improvement on musket barrels. There certainly is no necessity of making our barrels of so great a length, as it has been proved the difference of velocity is very inconsiderable, except in pieces of very disproportionate lengths. It has been urged by some, that long pieces are necessary in a charge; but in this I see no reason, because I believe it seldom happens, that the charged remains to receive the charge; but was it so, surely what is curtailed in the barrel might be added to the bayonet: besides, a long barrel requires a greater proportion of powder, to give a proportional

tional velocity to the ball. The weight of our present musket is about eleven pounds three-quarters: the length forty-two inches: and as the diameter of the bore is three-quarters of an inch nearly, it is fifty-six diameters long. Now if the bore was only seven-tenths of an inch, forty inches long would make the barrel fifty-seven one-tenth diameters in length; so that thirty-nine inches, with this bore, would make fifty-six diameters long, wanting one-fifth of an inch: therefore a musket on this construction would be three inches shorter than those in present use, and their velocity nearly equal.

Instead, therefore, of a barrel whose bore admits a ball of fourteen to the pound, I would have the bore only sufficiently large to take a ball of seventeen or eighteen to the pound, by which means two balls might be fired at once, as occasion required: the weight of the musket should not be much less than at present; but then, as the barrel would be more substantial, an additional substance might be thrown towards the breech, without weakening the fore part too much; by which means it would not be near so top-heavy, and every motion of the manual exercise would be more rapid and smart, especially the recovery from the present, the charge, and the secure, as well as the casting about from the priming to load. It may be thought, perhaps, that such a musket, loaded with two balls, might recoil too much to be put into general use; but

this is not the case, for I have repeatedly fired such a piece with two balls, and the weight of powder, of the best quality, one dram three-quarters; which, according to our former experiments, is stronger than two drams of large-grained musket powder, and which gave a sufficient velocity for any service required. Here then is an advantage of great magnitude, for by this method one man would do the execution of two, and therefore the force in the field of battle might be called double what it usually was. A musket thus loaded carries the balls equally as true as when charged with a single ball.

I could, therefore, wish to see one or two corps, in time of war, furnished with such pieces, and, I am convinced, their utility would soon be discovered. It is well known, part of the American army used four balls, made up into a cartridge, one nearly the diameter of the bore, the other three were so small as to make only that diameter when laterally in contact with each other, and yet their effects were severely felt; several instances of which I had ocular proof of.

RIFLE GUNS.

VARIOUS are the opinions concerning the best formation of rifle barrels. I shall, therefore, venture to give mine, as far as I am able to judge

judge from experiments, and repeated trials, with such pieces on different constructions. But first it will be necessary to mention what is to be understood by rifling a gun. Every barrel comes under that denomination, when it has several longitudinal grooves, or furrows cut in the inside, or bore of the piece; the number of which varies according to the whim of the maker; in general from five to ten, but most commonly six or seven, the more I think the better, provided they are not too narrow: the eighth or tenth of an inch will be sufficient, which may be regulated by the size of the bore; and the ridges and grooves should be of equal breadth, and their surfaces flat, except what concavity the bore gives the ridges, and not brought to an edge, as has been recommended by an anonymous author on the subject, because those edges would be very liable to become serrated by rust, and other causes, and destroy its original intention: but these grooves are not cut in a straight line for ball rifles.

Such, indeed, have been made for fowling-pieces, with an idea of throwing small shot closer and farther; but without the least foundation. The rifles now in question are cut spirally, but without any general rule; for it is probable the makers, or at least most of them, do not know the intent of such a formation, or the principle on which it acts upon the ball: each groove, in most of the barrels I have met with, makes one

turn, or a turn and a half, in the whole length ; which is considerably more than is necessary ; and, if much care is not taken in loading, might pervert the intention, in such pieces as are loaded at the muzzle, because, as the ball is wrapped either in leather, or some such substance, it might be cut to pieces by the violent friction, and the ball not affected as it ought : the intent of the spiral grooves is to give the ball a spinning motion, a revolution upon its own axis, which is supposed to render a ball less erring in its line of direction. Whether it has this quality to such a superior degree, more than a straight-grooved rifle, or plain barrel, will be considered hereafter : be this as it may, there is certainly no necessity for giving more friction to the ball than is absolutely necessary to produce that spinning motion in its flight through the air. Now, if we say in a barrel of three feet the grooves take one turn and a half, which is generally the case, the ball will have a hundred and fifty revolutions in the distance of a hundred yards ; and, if we consider the instant of time a ball is going such a distance, the velocity of its revolutions is inconceivably great : instead, therefore, of making the spiral grooves to take one turn and a half in the length of three feet, I would give them half a turn only in that length ; and so in proportion to other barrels of different dimensions, which would occasion the ball to revolve upon its axis fifty times in the distance of a hundred yards, and which would be
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a very considerable celerity, and full sufficient for the purpose intended: a greater number of circumvolutions is not only useless, but injurious, and serves to impede the ball in its flight, by reason of the resistance of the air, particularly when fired from such rifles as are loaded at the breech, whose ball is somewhat larger than the diameter of the bore; and, being forced through the barrel by the pressure of the elastic fluid, must receive a perfect impression of the barrel, and thereby become laterally uneven in its surface, which must considerably increase the resistance of the air.

No rifle gun will throw a ball with so much velocity as a plain barrel; not only on account of the additional resistance of the air, against the uneven surface of the last-mentioned balls, but also the additional friction of the ball against the sides of the bore: for the same reason, a rifle that is loaded at the mouth, will throw a ball farther than one that is loaded at the breech; but in general deviates more from the line of direction. When a ball quits the mouth of a piece, if it has taken the perfect impression on its surface, it bears alike on every side; consequently is not thrown more on one side than another, if due attention is paid to filing the mouth even, and at right angles with the bore; for if one side is the least longer than another, the ball will touch on that side last, and will be thrown out of the line of direction; because, having been strongly com-

pressed on every side, it will naturally recede from that pressure the instant the ball leaves the side that is shortest, of course will, in a small degree, diverge on that side. When a ball is considerably less than the bore, as in a musket, it is impossible to say on which side it will diverge, because that depends on the situation of the part the ball was last in contact with, on leaving the mouth of the piece. Upon this principle, therefore, a rifle loaded at the mouth will frequently deviate from the line of direction, without much attention is paid to the manner of loading, as I will endeavour to explain. I before mentioned, that rifles of this description have their balls wrapped in something to make them fit the bore exactly; but much depends on the proportional size of the ball to the bore, and the substance the ball is covered with; for it is not alone sufficient that the cover of the ball bears against the ridges of the rifle, but that the covering should be sufficiently thick to fill up the grooves, by which means only the ball can be given the circumvolutions required, and the powder its full force.

In most of the guns of this kind I have examined, the diameter of the ball has been too great for that of the bore; the consequence of which is, that it will only admit of a very thin covering, whereby the intention is frustrated; for though it may be sufficient to give a ball the spiral turns in loading, yet it will not bear the resistance necessary in the velocity acquired by
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the force of the powder, and of course the wrapper or covering of the ball is destroyed by the angles of the ridges, the ball becomes loose, and the line of direction uncertain; not because it loses its revolution upon its axis, but because it bears unequally or partially on one side of the bore.

It should be observed, that where expedition is required, as in the army, the balls should be tied up in their covers, (for which leather is the best) and well greased, to facilitate the loading, and lessen the friction.

Before I leave the subject of rifle guns, I shall take the liberty of mentioning one I had made experimentally, on purpose to try in what form it would throw more balls than one: the diameter of the bore was such as to admit of a covered ball of three to the ounce, or forty-eight to the pound: this piece I repeatedly tried with two and three balls, and had the satisfaction of finding it carried equally as true as when loaded with one only; so that there are three chances of hitting the object instead of one, as the balls deviated a little from each other, but not more from the line of direction, than a single ball is found to do. The velocity of a single ball from such a piece is excessively great, as it may be fired with a proportion of powder almost equal to the weight of the ball. Upon this principle were most of the original rifles made; and such were used by the Americans, which would throw a ball four hundred

dred yards point blank ; whereas those in common use will seldom exceed a hundred and fifty yards ; so that what a small ball loses by the pressure of the atmosphere against its additional surface, in proportion to its weight, compared with a larger ball, is more than amply made up by a triple velocity ; the advantage derived, is from the superior proportion of powder such a barrel may be loaded with, without any inconvenience ; whereas no man would be able to bear the shock of a portable piece, whose diameter took a ball of an ounce, or three-quarters of an ounce, with the same proportion of powder.

Let us now enquire more particularly into the real advantage of rifles, or such as are formed with spiral grooves. It is no uncommon thing to reason upon the effects, and point out the causes why one thing should have the advantage of another, without proving the event.

It is asserted, that plain barrels double their balls, as it is termed ; that is, the ball does not keep the same side foremost, as at the time it left the piece. Suppose this to be the case, it is by no means certain it alters the rectilinear direction of the ball, and must be founded on theory only ; and I do imagine a rifle barrel, whose grooves are straight, will throw a ball equally as true as those of a spiral form ; and, from an experiment I saw tried, do conclude a plain barrel might be made to throw a ball with as much certainty as a rifle. The reason a particular author on shooting gives for
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for balls deflecting, when fired from a plain barrel, is their rolling along the bore of the piece, which motion is continued in their flight through the air, and therefore destroys its rectilineal course. Refutation, without reason, is not my intention: neither do I wish to detract from the publications of others, but to endeavour to throw a spark of light on those parts which appear obscure.

Let us suppose a barrel loaded with a ball one tenth of an inch less in diameter than the bore of the piece, and a wadding of paper, such as is generally used, placed between the powder and ball, and another of the same upon the ball, to prevent its running out; it is not possible for the ball to roll along the bore of the piece when fired, because the friction of the ball against the wadding, by the extreme pressure of the elastic fluid, would be infinitely greater than what is occasioned by sliding along the bore. But was this not the case, and that the ball did actually roll along in its passage through the bore, and continue that motion through the air, it does not appear a sufficient cause to alter its rectilineal course, if the ball is round, and its surface equal.

The reason, therefore, of such a ball deflecting, is certainly from repulsion. Endeavouring to avoid friction, it is continually changing its first line of direction within the barrel; but the instant it becomes independant of partial friction, on quitting the mouth of the piece, it continues unchangeable in the angle it then formed with the
axis

axis of the bore, except that occasioned by gravitation. The nearer the diameter of a ball is to that of the bore, the less will be the angle from the line of direction; and *vice versa*; which would not be the case if it was occasioned by the supposed rolling motion along the caliber or bore of the piece.

A particular friend, who was curious in bullet guns, had a plain barrel made, which loaded at the breech, in the same manner as those rifles which go under the denomination of Ferguson's, from a gentleman of that name having a company of men armed with them last war in America: the principle is the same as others that load at the breech, but more expeditious; for by a complicated screw, which is fixed to the guard, one turn of the screw lowers the top of it, so as to be even with the lower side of the chamber; this opening on the upper part of the barrel, is the passage through which the ball and powder is introduced. The plain barrel I am now about to speak of, was tried at the same time with a rifle of this make, and their dimensions were alike in every respect, and I declare it was difficult to determine which had the advantage: the plain barrel seemed to throw the ball most exact, the first two or three shots, after which it was perceived to recoil much more than the other; this was partly owing to the ball being rather too large for the bore, by which means it was more elongated than it ought to be, and the friction greater;

greater ; for, in fact, the ball ought not to be the twentieth part of an inch larger than the bore ; for it should be no more compressed than sufficient to bear, or touch equally alike on every side of the bore. From this experiment, it is manifest that the spiral grooves in a rifle are of no real use in directing the line of the ball, and that the ball is not particularly kept in its rectilineal course by revolving upon its axis. I do not pretend to deduce from this, that rifles are totally useless, but that the supposed advantage derived from the circumvolutions of the ball is baseless ; for although a plain barrel, such as above described, will throw a ball equally true, yet it would not be possible to load it at the mouth, to be as certain as a rifle loaded in the same way, especially after two or three fires ; because it becomes more obstructed by the refuse of the exploded powder, when the ball bears on every side, than when the parts in contact are partial ; so that, upon the whole, a rifle barrel has the advantage for general use.

REGULATING THE CHARGE AND LINE OF DIRECTION OF BULLET GUNS.

IN respect to the charge of powder, requisite for rifles, or other bullet guns, much depends on the weight of the piece and diameter of the bore : if the caliber is not above half an inch,
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two thirds the weight of the ball, in powder, may be used; but less in proportion as the ball's diameter encreases. The bore of a rifle, or portable bullet gun, seldom admits of a ball of more than three-quarters of an ounce; the best regulation, therefore, for the charge of powder, is that quantity which the gun will explode, without disagreeably affecting the shoulder, which may easily be discovered by firing it a few times; first beginning with a dram and a half, or ninety grains of Battel powder, and encreasing the quantity, five grains at a time, till the purpose is answered. The powder with which a bullet gun is loaded, should not be introduced in the common way, because many of the grains adhere to the sides of the bore, and obstruct a well-covered ball from being rammed down with ease; in order to obviate this, the small end of the ram-rod (which must be of steel) should have a screw, on to which a thimble or hollow cylinder should be fitted, whose capacity will admit of two drams of fine powder, which is as much as will ever be required.

In loading, this is previously screwed on to the ram-rod, and when filled with the quantity required, the piece is to be reverted, and the charger introduced till it touches the breech, pressing it with the right hand till the gun is returned to its proper position, and then withdrawn: if this is done, there is no occasion for any wadding between the powder and ball: the large end of the ram-rod should be nearly of the size of the bore,
and

and excavated, so as to bear equally on the upper surface of the ball, by which means it will not destroy the orbicular form of the ball in ramming it down.

In order to set a rifle, as it is termed, that is, to find the centre line of the bore, there is but one accurate method, which is by practice; but it is not sufficient that a gun should be fired from the shoulder, even by the assistance of a rest, for I need not say the unavoidable vibration of the body, or muscular motion of the arms, will frequently cause the best set rifle to vary from the line of direction. For this purpose a stand should be made, on which a frame should be placed, whereon the barrel should be secured by screws, so that it may be easily fitted, or taken out; with an after piece to receive the end of the breech, which should be contrived with a screw, to be moveable in a vertical position, in order to raise or depress it; the frame should also be made to move horizontally upon the stand, by means of a rack and wheel, so as to readily bring the sight to the object; and in this situation to be fired by a port fire, or match; in which case the barrel can have no motion till fired; and if a pair of light wheels, of three feet and a half, or four feet diameter, were fixed to the stand, with a trail behind to rest on the ground, it would be more commodious, and easily conveyed to the place of trial.

This is one necessary step to find the centre line of the bore; but the most essential part remains,

mains, which is the adjusting and fixing the sights. Every person knows that a bullet gun has two sights, one near the breech, the other near the muzzle; the front sight should be sufficiently elevated, so that the visionary ray passing over the breech sight, shall be parallel with the bore. In the breech sight a small notch is to be cut, through which the muzzle sight is brought to the object required: the muzzle sight is immoveably fixed to the barrel; but the sight at the breech is let into a groove, so as to slide either to the right or left, as occasion may require, though not too easy, lest the shock in firing should change the position it was placed in; but sufficiently tight to bear a gentle blow of a hammer. When all this is adjusted, the barrel is to be fired at a small mark in the centre of a broad surface, at the distance of a hundred yards, to observe the deflection of the ball, and, by repeated trials, move the breech sight, till the horizontal line of direction is found, and if there is any declination in the vertical line, when the top of the muzzle sight is discovered through the notch in the breech, a small portion of that sight must be taken off by degrees, with a file, till the visionary line, and the centre line of the bore become parallel; then fix the breech sight, by closing that part of the barrel that over-laps the base of the sight; but first draw a line with the edge of a file across the junction of the barrel and sight, that it may again be rectified, should it be accidentally moved from

from its true position. Few gunsmiths have the means of finding the centre line of the bore; nor will they be at the trouble of adjusting the sights in the manner described: therefore, whoever purchases a rifle for the purpose of being expert in the art, must adopt the method herein mentioned, if he wishes to hit an object with any degree of certainty. I have seen a gunsmith set, as he called it, twenty rifles in a day; whereas it will frequently take five or six hours to properly adjust the sights of one. Besides, it is not every day that is fit for this nice operation; there should be no perceptible motion in the air, for such will inevitably cause a variation in the flight of the ball, according to the quantity, and situation in respect to the angle, it makes with the shot's line. See experiment with a rifle gun, under the heads Gravitation and Friction.

FOWLING PIECES.

I now come to that part which is most interesting to the generality of my readers; and shall endeavour to explain, in as concise a manner as possible, the advantages every sportsman may adopt, in order (as they term it) to become a good shot.

I shall not run through pages with the useless, but too general method of directing the manufac-

tory of gun barrels, or mode of holding and carrying a gun, and will only touch on them as occasion may require ; but will aim at pointing out the formation of such barrels as are most useful, and what may be expected they are capable of performing.

The rage for shooting was never at a higher pitch than at present ; and, as the art of shooting flying is arrived at tolerable perfection, perhaps there needs no additional instruction towards annihilating the different species of game. To instruct a person to shoot well is impossible, because coolness alone is requisite : certain it is, one gun may have some advantages that another has not, and yet the best, put into the hands of an unskilful person, will have little effect : on the contrary, we sometimes see a game-keeper, or a farmer, killing every shot he makes, with a gun that appears not only useless, but dangerous to fire with : it is therefore the person, and not the gun, that does the most execution.

There is nothing, perhaps, persons have more faith in than the goodness of their own gun : the distance it kills is incredible ; the closeness of its carrying, or rather throwing shot, is inconceivable : in fact, its equal was never seen or heard of : ten or twenty grains of shot put into a card at sixty yards is no uncommon thing, and the merits of the shooter and his gun bid defiance to rivalry : such is the general language of sportsmen.

I would not wish to put such persons out of conceit

conceit with their guns ; but when I hear a person declare his gun is sure at three or four score yards, I am certain the measure is of his own making, or the shadow of one ; a bare imagination of the brain. I do not pretend to say no gun will kill at that distance, for there is scarcely one made but will by mere accident bring down a partridge at eighty yards with a small-sized shot ; but that no common length of barrel, such as is generally used for shooting birds on wing, will throw shot compact enough to make sure of killing at fifty yards : one or two grains of shot are not sufficient to strike a bird, to make certain of bringing it to the ground ; for a bird is a much smaller object than it appears to be, when stripped of its feathers, and possesses many parts not vital. Guns of six feet in the barrel, sufficiently weighty to take a charge of four or five ounces of shot, and bear the action of a proportion of powder, will no doubt kill with certainty at a greater distance ; but here sixty or seventy yards is a great way : it is certain large shot will kill much farther than small if it hits ; but the larger the shot the fewer in number, consequently the less chance of striking.

Various and innumerable are the experiments I have made with barrels of all lengths and sizes, from half an inch to one inch in the bore ; and have ever found a small diameter throw shot closer and with more velocity than a barrel of a larger bore, with the utmost charge each barrel would bear, so

as not disagreeably to affect the shoulder by the recoil, provided their lengths in inches and weight did not exceed each other; because it is impossible to give a barrel, whose bore is eight-tenths of an inch, a charge proportionable to one of six tenths, for no shoulder would be capable of bearing the recoil of three ounces and an half of shot, and an hundred and fifty-eight grains of powder, the charge of the former in proportion to the latter, which is two ounces of shot and ninety grains of powder; for, as action and reaction are equal and opposite, the large-bored gun would recoil nearly as much again, that is in proportion to their respective charges, which is about seven to four. If therefore we would have a gun, whose bore is one fourth larger than another, do the same execution, it must be of a proportional weight, and their respective charges measure the same depth in inches; for, unless this is observed, it signifies little to expect a large-bored gun will do the execution of a smaller one; for, except there are an equal number of shots within the same diameter, or near the centre line of the bore, it cannot throw the like quantity into a small object at a given distance. In order therefore to find the necessary proportion of weight and charge of one gun to another, to do equal execution, we must know the weight and proper charge of a given barrel. Now it may be asked, what is a proper charge? That quantity which the shoulder is sensible of, without being disagreeably affected; for the more charge a gun is capable

capable of bearing, the greater is the killing distance. Suppose, for instance, I have a barrel whose bore is six-tenths of an inch, its length three feet, and its weight four pounds and an half, the charge one dram and an half of powder, and two ounces of shot; what ought the proportional weight of a barrel and its charge to be whose bore is eight-tenths of an inch? Say, as two ounces of shot in a cylinder of six-tenths, measures two inches *, so does two inches of a cylinder of eight-tenths of an inch take three ounces and an half of shot; and, as ninety grains weight of powder is to two ounces of shot, so is an hundred fifty-eight grains to three ounces and an half of shot; and as two ounces of shot is to four pounds and an half, the weight of the small barrel, so is three ounces and an half of shot to eight pounds nearly, the weight of the large barrel. This is the only method of giving a large-bored gun the same killing distance as that of a smaller, if their lengths are the same in inches. But if a gun of a larger bore than another is required to kill at the same distance with the same charge, the length of the barrel must be the same measured in diameter of the bore: thus a barrel of six-tenths of an inch, and three feet long, is sixty diameters of the bore in length, whereas a barrel of eight-tenths bore, of

* Two inches is mentioned for the sake of an equal number, whereas it only measures one inch nine-tenths of common shot N° 1, which is so near as to make no sensible difference.

fixty diameters long, is four feet, which length ought to kill at forty yards, the killing distance of the three-feet barrel, when their charges are equal : but it must be remembered the velocities of the two barrels differ with the same charge, and that the small barrel has the preference on that account ; for if we suppose all the powder in each barrel is fired before it leave the mouth of the piece, the long barrel will require some additional weight of powder to give the shot the same degree of velocity, by overcoming the additional friction of so much superior length, and decrease of the pressure of the elastic fluid in so much larger a capacity. This however is the only method of making barrels at all similar to each other in effects, whose bores are different : but it must be recollected, when the charge of a large-bored gun is to be increased in proportion to that of a smaller, according to the rule laid down, whose length in inches is the same, it is requisite that the weight of the stock, as well as the barrel, should be considered in the calculation.

From what has been said, I will leave the judicious sportsman to judge which of the two guns he would chuse to be the companion of his amusement ; for if one gun in its stock should weigh eight pounds, the other must weigh fourteen, to be loaded with its proper charge, or the reaction will be too severely felt ; and, after the expenditure of such an additional, or I may say useless, quantity of ammunition, he gains no one advantage in the

art of shooting flying. If indeed a flock of birds are to be fired at, at a small distance, the larger the quantity of shot the greater the chance. But what Herculean person is to be found, who is able to bear the weight of such a gun for six or eight hours together, or to point it steadily at an object? If indeed he would wish rather to make up the deficiency of the charge by the length of the barrel, and carry one of four feet instead of three, it is certainly chusing of the two evils the least; but still he gains no advantage, for a long gun is certainly more cumbersome, and by no means so readily brought to a point.

Large-bored guns will always diverge their shots more than those of a smaller diameter; of course, a small-bored gun has considerably the advantage when fired at a single object.

When we speak of the abilities of guns, we do not mean to say the closest carrying barrels are adapted alike for every shooter; for if a person is unsteady, and seldom strikes a flying object, he has more chance of sometimes killing with the skirting shots of a more scattering barrel. Nor is any particular gun calculated for every sort of shooting: for woodcocks, a short barrel, whose bore rather exceeds a medium, is best, because it most commonly happens the coverts they lie in soon intercept the sight, and require a quick unsteady fire, and frequently at a small distance: on the contrary, for grouse, or partridge, where the object is generally open, a barrel should be longer, and

the bore small, in order to bring down the object at a greater distance : however, in order to give the inexperienced sportsman a more compleat idea, I shall subjoin a table of barrels, specifying particularly what may be expected of their abilities.

If it is the wish of a shooter to kill at a great distance, he must encrease the weight of his gun; for it can only be done by length of barrel according to the diameters of the bore, and an additional quantity of powder and shot; for I must beg leave to differ in opinion with an author on the art of shooting flying, who asserts a short barrel will kill as far as a long one. It is true, the difference of velocity is not great, where the charge is the same, and indeed an immoderate length of barrel might have an inferior velocity; but if it is meant that a gun of four or five feet will not kill further than one of three feet, of the same bore, the supposition is not well founded: velocity is not the object required in the art of shooting with small shot; every barrel in use for that purpose has a sufficient degree of velocity: compactness of throwing the shot, is the means by which birds are killed at a greater distance; and no sportsman of experience will deny that a long barrel diverges its shot less than a short one. Here then is the advantage of a long barrel, that it will with the same charge, according to the proportional difference of length, put into an object a greater number of shots, by which there is more chances of killing. Vide table of gun barrels, p. 115.

Those

Those who expect light guns, of three feet, or three feet and a half in the barrel, to throw shot sufficiently close to ensure a small object at fifty or sixty yards, are exceedingly mistaken. It is no uncommon thing to hear a person declare his gun kills at that distance; but there is a great deal of difference between killing by accident, or with certainty; and if any such person will only take the trouble to measure out that distance, and shoot at a sheet of paper with the same charge he uses in the field, he will be convinced of the fallacy of his supposition, unless, as I before said, the weight of his gun is such as to enable him to charge with a much larger quantity of ammunition than is generally used. 'Tis true, a gun that is six or seven feet long in the barrel, such as is sometimes made use of for killing wild fowl, will do execution with a tolerable degree of certainty at seventy yards, but then the weight is such as enables it to take five or six ounces of shot, with a proper proportion of powder, and is only calculated for a rest, to shoot at a standing, or immoveable object, as few persons are capable of lifting such to their shoulder.

We frequently hear of gunsmiths advertisements, wherein they set forth the surprising abilities of their guns, by a new-discovered method of boring: such as killing a barn-door fowl, with certainty, at sixty yards, &c.; nay I have even heard gentlemen assert they have seen it done: notwithstanding which I will venture to declare it

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an impossibility, and that such credulous persons are duped and deceived by some stratagem they are not aware of; and I doubt not I could point it out, but as that is not my business, I shall leave the discovery of such art to those who have reason to complain of their credulity; and shall only say, that I have once or twice had an opportunity of examining guns of such denomination, which I did with much attention. An acquaintance, not long ago, brought me a gun he had sent to a gunsmith in London of the above description (whose name I must beg leave to omit) to have it new bored, as it is termed, in order to kill with certainty at sixty yards; but not being satisfied with its abilities in the field, though he assured me it had done wonders in the proving alley of the gunsmith, he desired me to try it; which I readily assented to, having a great desire to examine and gauge the bore with accuracy: but it was left with pointed injunctions not to take out the breech, because he was told that it would injure the barrel; but, as I foresaw the intention of this desire from the gunsmith was only to prevent a thorough examination, and being too well acquainted with the subject to give credit to such a supposition, I without hesitation immediately placed the barrel in a vice, unscrewed the breech, and cleaned it with care, in order to gauge it with much circumspection: the result of which was, that in my opinion it is probable the barrel had never undergone any alteration in the bore from
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the original make, for it differed not in the smallest degree from the general formation of common barrels.

The barrel in length was nearly three feet three inches, its bore in diameter about five-eighths of an inch, and the chase or whole length of the bore of a cylindric construction, except at the breech for about two inches from the vent, which was about the thirtieth part of an inch larger.

As the bore, therefore, of this wonderful gun corresponded with many I had by me, in respect to formation, there was no apparent reason why it should shoot to more advantage: however, that I might not draw conclusions even from well-grounded theory, I determined to try the fact; for which purpose I fixed the barrel in my rifle frame spoken of before, so that when aim was taken, it remained immovable, being fired by a match instead of a lock; after several trials with different loads, I took it out, and placed in its room a barrel of my own, made by my directions by Wheeler of Birmingham; which was three feet only in length, the diameter of the bore six-tenths of an inch, the make perfectly cylindrical, except at the breech, which was in a small degree larger, but so trifling as scarcely to be measurable; and, according to my expectation, found it throw the shot much closer than the last barrel, more so even than I could have imagined; but the reason is that this barrel is somewhat heavier, of course admitted exactly the same charge as the other,
which

which was rather larger in the bore: this I found by firing both from my shoulder; and this exactly corresponded with my principle of guns; for, notwithstanding the former barrel was sixty-two diameters long, and the latter only sixty, it could not possibly throw so many shots into the sheet of paper, without an encrease of charge, and that could not be given it without it had some additional weight. After what has been said, founded on just experiment, it is needless to animadvert on the fallacy and imposition of such pretenders to improvement, or the credulity of the ignorant; and I will be bold to say, that no gunsmith will ever give a barrel greater power than those of a cylindric make. The desideratum in the art of shooting with small shot, is the compactness of the grains; velocity might easily be given if wanted (could the diverging quality be reduced) by taking away a portion of the quantity of shot, or using that of a much larger size; for if a method could be discovered to throw the whole body of shot into half the space, half the quantity would have the same effect: but of this I despair; tho' indeed it seems needless to require it, as the art of shooting is become generally diffused throughout this kingdom, and the destruction of game is fully sufficient already.

However, let us consider for a moment the reason of shots diverging from the line of direction, as it may lead us to an additional proof of the superior advantage of small bored guns. If a
charge

charge of small shot could be fired from a gun in a non-resisting medium, they would not separate from each other, unless they possessed a great degree of elastic force; which, after being compressed, might act, every individual shot endeavouring to regain its original form; but, as lead is nearly non-elastic, this cannot happen. It is therefore evident, that the air alone is the cause of shot being thrown in so divided a form; for, the instant it leaves the mouth of the piece, the pressure of air against the fore part of the body of the charge, by its resisting quality passes through the interstices of the body with a force in proportion to the velocity of the shot, by which they are divided sufficiently from each other to admit of free passage for the compressed air; so that the origin of the shots diverging, is at the instant they quit the mouth of the piece, when every individual grain becomes independent of each other, and continues in that line the air had at first occasioned it to move in, except what it deviates in by the action of gravity. Now if we consider how small a deviation from the line of direction at the muzzle, makes a considerable angle at a distance, we shall easily perceive how impossible it is for any barrel to be certain of killing at the distance many people assert without foundation.

Suppose the exterior shots diverge in the first instant, sufficient only to make one fifth part of an inch in the first foot, which appears very little, yet when the angle of variation is continued to a hundred

hundred and twenty feet, or forty yards, those shot will then be found to deviate from the line of the bore two feet; by which means the whole charge will cover a surface equal to four feet in diameter, or twelve feet in circumference. Now as there must be more shot lying in the centre line of the bore of a charge in a small-bored gun, than in a large, except the depth of the charges are equal, it is evident more shot will be thrown towards the centre of the object by a small-bored gun, than by a large one. If a charge of small shot could with any degree of certainty be regularly distributed over the surface of three or four feet diameter, at forty or fifty yards, no bird could possibly escape at that distance: but, by some occult cause, there is no regularity in the range of shot; the same barrel is found to throw into an object at one time double the quantity of another; for which reason, from a single trial of skill, or comparison of barrels, nothing can be determined; at least twenty discharges of each must be given to prove a superiority.

It is no uncommon opinion with some persons, that shot cross each other in their flight through the air, and which they believe to be the cause of their being thrown in so divided a state; but so ridiculous an idea deserves no comment. Some guns indeed frequently lump their shots, as it is called, that is, two or three grains continue in contact; but this seldom happens but in very weighty small-bored barrels, whose depth of

charge is very considerable, by which means the weight of the shot powerfully resists the action of the powder, and some of those next the powder become heated and easily compressed, and are probably afterwards kept together by attraction of cohesion.—Now and then I have met with a gun not exactly bored true, having a contraction in the middle. This is an extreme defect; but seldom happens except in long barrels, perhaps from being bored at both ends*; it not only makes the gun recoil more, but the shots are thrown out of their spherical shape, by being pressed too hard against each other in passing that narrow part; which must impede their flight, and may endanger the bursting of a thin barrel.

It is no uncommon thing for a gunsmith to send with a new gun a sort of certificate of its goodness, that is, a sheet or two of paper, said to be perforated by the shot at such a distance; but it never happens to do the like again in the purchaser's hands; for which two reasons may be assigned: first, that the distance specified is rather more than it really was, or, secondly, that it was loaded with a larger charge than any gentleman chooses to bear the shock of, and perhaps of that a large proportion of shot, which though it had velocity enough to pierce the paper, would not kill a bird.—I hope what I have said upon the

* I mean, when the bore is opened or polished by the gun finisher, not that this is ever done by the maker.

subject of guns throwing shot will be thought sufficient, and serve to prevent expectations of impossibilities, grounded only on the errors or impositions of weak and fraudulent minds. When assertions carry probability with them, some credit may be given, but ocular proof is best.

- A gunsmith of fame in Dublin was ordered to make me a gun; when it was sent home, I was assured of its goodness, and the proof stamp was on the barrel; but, to my utter astonishment, when I was going to try it, there was no touch-hole. How my friend Partrick contrived to prove it, is difficult to discover, and I heartily wish he may obtain a patent, to prevent the like practice in this country.

In order to make a comparative view of barrels of different lengths, bores, and killing distances, it will be necessary to take some barrel as a standard, whose charge and killing distance is well ascertained.

It must also be understood, that I have never been able to discover, with precision, any fixed ratio of the killing distances between barrels of different lengths, but of the same bore and weight, loaded with the same charge. It has been conjectured by some persons, that the killing distance of one barrel is to another, of equal bore and weight, as it is inches longer doubled in yards; but this considerably exceeds my experiments. The velocity of one barrel more than another makes a variation at different distances. I have found the proportion

portion is not so great when one barrel considerably exceeds another in length. I shall therefore, upon an average, suppose that one barrel will exceed another only in the proportion of one yard to an inch, and which I do imagine will be found tolerably correct.

It must likewise be remembered, that what is meant by the killing distance, is that which a barrel will throw small-sized shot sufficiently close to be certain of killing a middle-sized bird; beyond which it becomes a chance, and that chance is greater or smaller according to the increased angles of the shot's line, and the decrease of velocity.

Before I describe the table, I shall remark, that although the three first barrels therein specified carry with ease their respective charges, yet I would not recommend any person to try the six last barrels with their proper charges, except numbers 4, 5, 6, when mounted, weigh eleven pounds, and 7, 8, 9, fourteen pounds. I must also remark, that the utmost quantity of shot any gun is capable of being fired with for pleasure, whose weight is under eight pounds, is a hundred and sixty grains weight of shot for every tenth of an inch of the diameter of the bore: thus two ounces of shot, N^o 1 is nine hundred and sixty grains weight, which, divided by the diameter of a bore of six-tenths of an inch, gives a hundred and sixty grains for each tenth of an inch, and so on in proportion. The quantity of powder is cal-

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culated

culated in the same manner, and is fifteen grains weight to each tenth of an inch in diameter, or eleven and a quarter grains to each quarter of an ounce of shot.—Having premised thus much, the following table will be better understood.

A gun should put into a sheet of paper of twenty-four inches square, seventy grains of shot at a medium, or at least the seventh part of a charge of two ounces of shot N° 1 Patent, which contains 448 : but to prove this effectually, a gun should be tried from twelve to twenty times, from a fixed stand, in order to ascertain it with accuracy. If a gun is found to put into the mark described less than the seventh part of the charge at a given distance, it must be tried at less distances ; and that distance at which it is found to throw in seventy grains on a medium only, is the greatest killing distance : but regard must be had to the proportion of powder specified in the table, for it signifies little to shoot at a fixed object experimentally, with a different charge than is intended to be used in the field.

A T A B L E of Gun Barrels, shewing their respective killing Distances with the same Charge, when of equal Length in Inches; and the increased Quantity of Powder and Shot necessary to produce the same Effect in large-bored Barrels as in small, or what Proportion of Length will give them the same killing Distance with the same Charge.

N ^o	Barrels Length in Feet and Inches.	Weight in Pounds.	Diameter of the Bore in Fifths of an Inch.	Length in Diameters.	Charge of Powder in Grains Weight.	Charge of Shot in Drams Weight.	Killing Distance in Yards.	Increase of Powder.	Increase of Shot.	Increase of killing Distance.
1	3 0	4 $\frac{3}{4}$	6 $\frac{1}{2}$	60	90	16	40			
2	3 6	4 $\frac{3}{4}$	6 $\frac{1}{2}$	70	90	16	46			
3	4 0	4 $\frac{3}{4}$	6 $\frac{1}{2}$	80	90	16	52			
4	3 0	4 $\frac{3}{4}$	7 $\frac{1}{2}$	51 $\frac{1}{3}$	90	16	34	119	21	40
5	3 6	4 $\frac{3}{4}$	7 $\frac{1}{2}$	60	90	16	40	119	21	46
6	4 0	4 $\frac{3}{4}$	7 $\frac{1}{2}$	68	90	16	46	119	21	52
7	3 0	4 $\frac{3}{4}$	8 $\frac{1}{2}$	45	90	16	28	158	28	40
8	3 6	4 $\frac{3}{4}$	8 $\frac{1}{2}$	52 $\frac{1}{4}$	90	16	34	158	28	46
9	4 0	4 $\frac{3}{4}$	8 $\frac{1}{2}$	60	90	16	40	158	28	52

EXPLANATION of the TABLE.

In this table, N° 1 is a barrel I have had ten years practice with, both in the field and at fixed objects experimentally; and whose killing distance is well ascertained; it is therefore given as the standard barrel: its weight, as may be seen in the second column, is four pounds three quarters; the stock and lock three pounds and a quarter, which together makes the whole gun eight pounds: a heavier weight than most gentlemen choose to carry, though I think no gun should be lighter. Its killing distance will be found to be forty yards: so that a comparative view is given of that with two others of the same bore, but different lengths, shewing also how much encrease of ammunition is necessary to give barrels of a larger size the same killing distance: so that any person may judge what sort of gun he chooses to have made, or what the gun he shoots with is capable of doing, by gauging the bore, measuring its length, and weighing the whole gun, and then comparing it with the table, and adding or deducting according to the rules laid down. For instance, suppose any person has a gun, whose length is three feet three inches, the diameter of the bore six-tenths and half of an inch, which is thirteen-twentieths, its killing distance will be thirty-seven yards, by taking the medium between the first and fourth barrels in the table, if
it

it had been of the same length; but as it is three inches longer, three times one yard must be added to thirty-seven, which makes forty yards*, the distance required: but it is necessary the weight of the gun should be the same, in order to carry the same charge. If its weight is more or less, its killing distance will be proportionably greater or smaller, as its charge must be diminished or increased accordingly.

N^o 4, 5, 6 in the table, require five additional drams weight of shot, and 7, 8, 9, twelve drams, to give them the same killing distance as N^o 1, 2, 3; of course some additional weight must be added to those guns, or the re-action would be too severely felt.

The proportion of powder I have allowed, may be thought by some to be insufficient, but from great experience I think it is enough: for if the charge of powder is increased, the quantity of shot must be decreased: and, as velocity is not so much wanted as the quantity of shot, I flatter myself the proportion will be found to answer. To lay down an exact rule is impossible, on account of the variation in the strength of powder: the charge I speak of is single Battel, a comparison of whose strength with that of double Battel powder may be seen in the experiments on the proof of that article, which will serve as a guide

* In the above, fractions are avoided, as being useless in such calculations.

in case the double should be used. The effect of powder will also vary from the formation of the barrel with which it is used: if all barrels for fowling were cylindrical in their bores, this would not happen; but, as some are a little chambered or enlarged at or near the breech, and others at the mouth, some allowance must be made for variation: for example, a chambered barrel will always recoil more than another. One more remark I shall add, which is, that the velocity of a gun must be calculated from the diameters of the bore, not from its length in inches; for which reason small-bored guns recoil rather more than large, of course require somewhat more weight in proportion to the charge; that is, if a barrel of six-tenths bore require a load of two ounces of shot, and ninety grains weight of powder, whose weight is four pounds three quarters, a barrel of eight-tenths bore, requiring three ounces and a half of shot, and an hundred and fifty-eight grains of powder, ought to be nearly four pounds heavier, according to the proportion of the different charges; but the difference of velocity in the small bore requires its weight to exceed that proportion, so that the large-bored barrel thus loaded need not be quite four pounds heavier to make the re-action equal.

It is evident from what has been said, that weighty guns have a considerable advantage; young sportsmen therefore should not be afraid of carrying such as would give them the greatest chances

chances of killing: and, though it is clear a large bore must have more charge and more weight than a small one, to put the same number of shots into a small mark; yet the space that the shots cover at a given distance will be greater; of course a gun of a medium bore is well calculated for a middling shooter, if he can bear two or three pounds additional weight; above which size, I look upon all barrels as useless, and defective in the art of shooting flying. On the other hand, a good shot should never shoot out of cover, but with a small-bored gun of six-tenths of an inch, or perhaps of five tenths and an half, because with less weight and length of barrel, and less charge, his gun will have the like effect, if truly pointed, with less fatigue and less expenditure of ammunition.

Having run through all the necessary remarks on gun barrels for the purpose of shooting flying, and pointed out rules for the discovery of their powers, by which persons may order such as they think will best suit their intention, I shall dwell no longer upon that part of a gun, but conclude this treatise with a few observations on the stock and lock, situation of the touch-hole, direction for taking aim at moving objects; with some remarks on making shot, proper wadding, &c.

STOCKING OF GUNS.

The stock of a gun should be of such proportional weight to the barrel, as to make it mount easy without being top-heavy, otherwise it will be apt to shoot under the mark, from the weight hanging too much on the left hand, which insensibly yields to the pressure, particularly in quick shooting. No persons should use themselves at first to shoot with stocks very much bent, as they have two disadvantages; first, that they are more easily broken; and secondly, that they are more liable to throw up the fore part of the gun, and strike the face in firing, and this upon the principle and for the same reason that all cannon do the same thing, by the wrong situation of their trunnions. See the remarks on carronades, pages 63—65.

If a stock was perfectly straight, the whole re-action would be in a direct line backwards against the shoulder; because the action of the powder when fired is in all parts of the barrel equal, as much downwards as upwards, and as much on one side as the other, consequently in itself it has but one inclination; but when the barrel is fixed in a stock, whose declination is four inches at the extremity of the heel from the line of the bore, the butt must be considered as the arc of a circle, described from that part which is brought into contact with the shoulder, which
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we will suppose to be about two inches¹ below the heel, and which will make the center of motion six inches from the line of action, it being a semi-diameter of a circle of twelve inches: from this it is evident, every gun, more or less, has a motion upwards when fired, by endeavouring to turn upon its axis. But to shew this more clearly, let us suppose A B, fig. 2, the centre line of the bore of a gun, and B C the angle of difference between the butt and the barrel; then describe a circle from C, which we will suppose a wheel moveable upon its centre C; if then the barrel was fired at the extremity of the wheel B, it would unavoidably move upon its axis in the direction of the dotted line D; but if the barrel was fixed in a direct line with the axis of the wheel C, as shewn by the line E, it could have no motion either way. It is not possible to delineate the stock of a gun suitable to all persons*, because much depends on the make of a

* In perusing a scrap of a publication, which I was favoured with by a friend, intitled, A Dissertation on the Errors of Marksmen, by a Mr. Lemon, we are told with much propriety, that a person, for shooting flying, should have his gun-stock fitted to him as exactly as he would the shoes he wears; there are some other observations in this work that merit attention, particularly the method of taking aim: but I cannot agree with him, that a person may be taught in half an hour, an art which few arrive at to perfection in twenty years, or during life, which he proposed to do. The brothers of the trigger are however left to regret, with me, that no more than three or four numbers of this work have made their appearance.

person

person for whom it is intended ; it should, however, be as long as will admit of the trigger being reached with ease, because the closer the gun is pressed against the shoulder, without constraint, the less will be the recoil felt.

The last author mentioned is rather diffuse on the subject of carrying a gun, and taking aim ; and recommends such an obedient attention to readiness, as only becomes a man of his profession * ; and I hope no one will follow his precepts of carrying a gun always full cocked ; for, besides the reflection of the consequences that might ensue, by the destruction of a dear friend, the companion of our sports, I do aver it is useless, though too frequently practised amongst the unthinking part of mankind, and particularly game-keepers, who think they cannot be sufficiently ready without it : but coolness is the first necessary qualification of a good shot, which once attained, the mind becomes no longer agitated by the sudden appearance of game on wing ; and the same motion that lifts the gun to the shoulder cocks it. If a person is in expectation of game, the best and safest method of carrying a gun, is in a diagonal line across the body, resting the barrel on the left arm, with the fore-finger of the right hand upon the trigger, and the thumb upon the cock ; in this position, the act of cock-

* Mr. Lemon styles himself “ that most able park and game-keeper, and famous marksman.”

ing is instantaneous with the motion of lifting the gun to the shoulder.

In taking aim perhaps a few instructions may not be unacceptable, and may assist the inexperienced shooter; but the misfortune is, few such sportsmen have coolness or steadiness enough to take any aim at all. I have generally observed, bad shots seldom kill, except when a bird rises at a considerable distance, when the chances of the divided shot are more in their favour than the accuracy of the aim they took: this alone ought to teach them that a certain distance is necessary to give them every probable success; but hurry and confusion ever prevents their killing at small distances, from the inaccuracy of the aim, and the undivided state of the shot, except by mere accident; and I believe every one will agree with me, to teach coolness and deliberacy is not to be done; but when once that is acquired, which can only be by practice and perseverance, the following observations may be of use towards becoming an adept.

Before a sportsman takes a gun into the field, if he expects to do execution with it, he should repeatedly lift it to his shoulder, to see if the length and bend of the stock suits him, that is, if he can readily bring an object in a direct line of the barrel; for if that cannot be done with expertness, he cannot expect to reap much fruit from his toils. The appendage on the muzzle of a gun, called the sight, is nominally of use only, and
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may sometimes be of disadvantage; for if it is more elevated than a line drawn from the breech is parallel with the bore, and the visual line of direction is taken thereby, the body of the shot will infallibly be thrown below the object; and it is a difficult matter to regulate the elevation of a gun above the object, when flying in a direct line from one, because the object in that case would be covered with the gun. The fact is, most persons shoot below the mark, by the reason gravity is always acting upon the shot, and the body of shot will naturally be thrown below the mark at the distance of forty yards, although the line of the sight is exactly parallel with the bore. If therefore a sight is thought necessary to direct the eye at all, it should be as little elevated as possible, in order that the actual line of the shot should be rather above the visual line of direction. There is another circumstance to be considered in firing at a moving object, which is the continuation of the aim or motion of the gun with the object at the time of pulling the trigger, for it signifies little that the aim was exact before, unless the point is continued till the shot leaves the mouth of the piece; for it seldom happens that a bird flies in a direct line from one. If a bird is in any degree ascending, it is obviously necessary to keep the muzzle of the gun as fully upon him as possible, by only seeing a portion of him above the gun, sufficient to guide the direction. In cross shots, or such as pass nearly at right angles,

or

or hip shots, or such as move in a diagonal line from one, care must be taken to keep the muzzle of the gun rather before the head of the bird, and this must be measured by the angle of the bird's direction, and the velocity with which he flies.

The measuring the distance of an object with the eye is essentially necessary, in order to know, when a bird rises near, what distance to allow him, so as to gain all advantages the gun is capable of giving: the misfortune is, we are too apt to judge of the distance by time, and not by the eye; for instance, when a bird rises near, and makes a half circle round the shooter, he may have fled seventy or eighty yards before he has obtained a sufficient distance to gain all the possible chances of success: in this case it would be proper not to attempt to aim till the bird begins to move somewhat in a line from, or recedes farther from the marksman; for, as the practice of most sportsmen is to shut one eye, and having been used to measure distances with both, it becomes more difficult to ascertain it: for though we see clearly with one eye, yet we don't see so distinctly; and yet we see distinctly only with one eye, when both are open. This may appear a paradox, but which I will endeavour to explain, as the art of shooting, somewhat, in my opinion, depends on it; and, though I believe it is intirely a new thought, I will hazard the opinion. I have met with some few persons who constantly shoot with both eyes open; I have also met with others who had but one eye; all of which

which shot well. Those who have never tried their eyes, probably don't know that one is invariably stronger than the other; from what cause, it is difficult to ascertain; but so it is. It is evident, however, the same object cannot be seen by both eyes in the same line, which may be proved by shutting one eye, and by holding up a finger intercept the visionary rays of a distant object; then open the other eye, and the object will again be seen. In order then to try which eye is strongest, and forms a direct line with the object, take the bowl or loop of a key, hold it at a distance from the body, and endeavour to command a distant object through it with both eyes; then, without motion of the hand or head, close the left eye, and if the object is still seen through the bowl of the key, shut that eye and open the left, and the object will be seen at a considerable distance to the left, and not in a line with the bowl of the key: this is a proof the right eye was strongest. Now as it is evidently impossible that any person should see an object equally distinct with both eyes at once, and that one eye is invariably stronger than the other, it becomes a matter of consideration with a shooter, which of his eyes is the director; for, should he close the strongest eye in the act of shooting, it might be a difficult matter to attain that art in perfection; and I would recommend him to practise with both eyes open, especially as I have clearly shewn it is one eye only that draws the line of direction; but then it must be

considered whether he shoots right or left-handed ; for if his left eye is strongest, he cannot take a line of direction on the right side, because the strongest eye is not capable of being brought low enough with the line of the barrel, and of course would be liable to produce errors in shooting at moving objects. From this reasoning it should appear obvious, if the strongest eye is on the side of the directed gun, no error could ensue from shooting with both eyes open, by the aid of a little practice ; for, as I said before, no person can measure distinct distances so well with one eye shut ; it is evident therefore that material advantage would be gained : from the same reason, a person with one eye is capable of measuring distances from use, and discerning objects nearly as distinct as with two.

GUN LOCKS.

Much has been said on this necessary part of a gun, in the subject of Muskets, I shall therefore only add one or two observations.

For the purpose of shooting flying, there should be as little impediment to the motion of all the works of a lock as possible, by lessening as much of the friction as its nature will admit of: the best in use are most certainly those termed in general off-set locks, that is, such whose work is set off from the plate, except at a small part near the centre of motion, by which means friction is considerably

considerably lessened : however, in the junction of the main spring with the tumbler, in most locks, there is much friction : to obviate which there should either be a small roller in the extremity of the spring, where it bears against the tumbler, or a moveable link fixed in the arm of the tumbler, to be received into a notch of the main spring : this last I think preferable, as it gives the cock a more uniform motion. The feather spring, or that belonging to the steel, should not be made without a roller.—For the rest see my remarks on musket locks.

It will be proper however here to say, that it is a mistaken notion to have the cock made to fall with a very slight pull of the trigger ; many a fair mark is missed thereby ; for it sometimes unavoidably happens, in traversing the gun, the finger is pressed a little more than usual against the trigger, sufficient to fire it before a point is obtained ; indeed I have frequently known guns go off from that cause in bringing them to the shoulder. The pull of the trigger, therefore, should not be too easy, but in a medium, and that pull should be as short as possible ; that is, there should be no perceptible motion of the trigger, till the cock falls ; when there is, it is called a long pull, and deceives the shooter : to remedy that defect, the trigger should have no motion to and fro upon its pivot when full cocked ; and the arm of the trigger, and that of the sear, should be sufficiently stiff

stiff not to yield to the applied force of the finger, without forcing down the cock.

TOUCH-HOLE.

IN my experiments with mortars, it was clearly proved the situation of the touch-hole should be as near the breech as circumstances will admit of: in cannon, it is necessary to leave some space between it and the breech, left by the lodgment of the bottoms of cartridges, a communication of fire might be cut off. In portable fire-arms, whose length in diameters are considerable, such as muskets and fowling pieces, Mr. Thompson seems to have proved the situation of the vent is not of much consequence*.

I would however have the touch-hole placed in them within the fourth part of an inch of the breech, or, as Mr. Thompson very judiciously recommends, that the bottom of the bore should be hemispheric, and the vent to be placed perpendicular to the centre that describes the arc of the chamber; and not as they are often placed, below the surface of the breech, a groove being cut in that to receive it: nor would I have it absolutely close to the breech, because it frequently happens, by the accumulation of matter from the fired powder, that the vent is choaked,

* Phil. Transf. vol. lxxi. part ii.

or from the falling of some scale to the bottom, when the gun is put into a position to be re-loaded; which is often the case, as may be seen by turning a gun after firing several times: in either of these cases, it is impossible it should fire quick, and frequently is the cause of flashing in the pan. If, however, the touch-hole of a gun is not in the situation described, it should be primed last, and have introduced the point of the shaft of a feather, after stripping off the fibrous parts, or a bit of wire; when it is taken out after loading, there is a certainty of a free passage for the prime communicating the fire to the charge. There is another circumstance necessary to the ready firing of a gun, which is the distance the touch-hole is placed from the pan: in the first place, a pan should be shallow and broad, the former, because a considerable depth of powder, if the touch-hole is low, will prevent a ready communication of inflammation, as I have always experienced: and the latter is proper to receive with more certainty as many sparks as possible: the touch-hole should therefore be made as near the surface of the powder in the pan as the shutting of the steel or hammer will admit of without interfering with it, and this is of more consequence in firing at moving objects than is perhaps in general thought to be. My experiments on the situation of touch-holes, page 41, &c. as well as Mr. Thompson's in the Philosophical Transactions, completely refute the vulgar error, that
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the further it is placed from the breech, the greater the recoil.

Gold touch-holes are much in favour with gunsmiths, because they produce them a greater profit than any other; and sportsmen are too apt to be guided by their recommendations: it is true, it does not corrode by the nitrous acid; but this is not a consideration, when we know that a common touch-hole is sufficiently durable under the same circumstances: what is mostly wanted, is a hard substance, which is proof against the violent action of the fire, and the force of the rarefied air pressing through it at the moment of explosion; for this reason, gold will not be equally durable in every sort of barrel; for by its softness and ready fusibility, some barrels will blow away part of the touch-hole in a very short time, and the pan will be frequently gilt in the direction of the fire from the vent, and appear as if a bit of gold had been rubbed against it. I would therefore recommend a simple touch-hole drilled in every new barrel, which is more durable than that of gold, if it is found to blow at the vent; and in all cases will be sufficiently lasting, with proper care in cleaning, and oiling after use: if these by hard service wear and become too large, or are found to blow partially, they should be bushed or bouched with steel, and if hardened afterwards, will be still more lasting: but for this purpose, it is requisite the breech of the barrel should be put into the fire, as the steel must be drilled when

soft, and after heating plunged into water to harden it, and even this extreme hardness is not proof against the action of fired powder in some thin barrels, but exceeds all others in durability. I have now a gun by me, which rendered a gold touch-hole useless in two or three hundred fires, and has now blown an angle in one of the hardest steel.

Those who object to heating their barrel, must be contented with softened steel, which indeed will be found sufficiently durable for general use. Though it is certain a new touch-hole might be drilled, and hardened before it is screwed into the barrel, by an expert workman.

S H O T.

THERE is nothing, perhaps, so material in the art of shooting, as the choice of this article; and to render a work of this kind as complete as its limits will admit of, every thing should be mentioned that can give the shooter any advantage.

Patent shot has, deservedly, a pre-eminence; for by their perfect orbicular form, their passage through the air is less obstructed, of course their velocity less impeded. In common shot it frequently happens, in a charge, there are several grains so exceedingly defective, as to be intirely
 9 useless,

useless, and serve only as an addition to re-action: the patent has therefore the preference, but does not possess so material an advantage as is generally supposed; and it is at distant objects, or what is called long shots, that the advantage is derived; but if we say one bird more in thirty is killed by it, perhaps it is the utmost. The cause of much disappointment with my brothers of the trigger, originates from a mistaken notion, that more birds are to be killed at considerable distances with large, than with small shot, which is an error of the utmost consequence to the sportsman. I have frequently, amongst my acquaintance, found those who used a small proportion of shot to the powder, and because they wounded two or three birds, without bringing them to the ground, were at a loss to account for it, but by the inferior size of the shot; whereas, had their shot been one size smaller, an additional grain might have taken a wing or a vital part, and have insured the object: the range of large shot, it is true, is greater than small; but then it flies so thin, that is, in so divided a state, that single birds are never to be killed with certainty at so great a distance as with small; it is the quantity, and not the quality, that does most execution; and I again repeat, that velocity is not the object of a sportsman; for we know that small shot will sometimes, by accident, kill at seventy or eighty yards, which is forty yards more, probably, than the gun's certain killing distance, and which proves that it has sufficient

velocity at that distance to do execution, if it takes a vital part. The size of shot must somewhat be regulated by the object of pursuit; for if one bird presents a surface as large again as another, a shot whose size gives in a charge half the number of grains may be used with a proportional advantage: but as there is no necessity of using so large a shot for large birds, when smaller has sufficient velocity to kill; and as the vital parts of such bear an equal proportion, their killing distance is greater than in small birds, with a shot whose charge produces only one-third, or one-fourth less in number. For partridge or grouse, in the beginning of the season, N° 1, and, perhaps, for the former, it ought never to exceed that size. For heath fowl or pheasant, N° 2, in the beginning, and seldom, if ever, N° 3*, except with guns of more than common length; and I look on the numbers 4, 5, and 6, as useless, except for flocks of geese, or other large wild-fowl. The following table will shew the number of grains of shot in an ounce of Watts's patent, and also that of the common sort made at Bristol, by which any person may ascertain the size required of the London shot, or any other place where it is numbered in a reverse manner, by only weighing a given quantity, and telling the number.

* Unless it is N° 3 patent, which by the table will be seen to contain, in a charge of two ounces, only 16 grains less than N° 2 of the common sort.

TABLE

TABLE OF SHOT.

N ^o .	Watts's patent, one ounce.	Com. shot, one ounce.	Watts's patent, two ounces.	Com. shot, two ounces.
+	320	312	640	624
1	224	212	448	424
2	188	156	376	312
3	148	112	296	224
4	104	86	208	172

Whoever will take the trouble of counting the number of shot of different sizes there are in a charge, will at once perceive how much more probable it is to strike the vital parts of a bird with small, than with large shot, from the superior quantity of grains; for though large shot may have somewhat more velocity, yet it is thrown so exceedingly divided at forty yards, that only one grain will probably take place, and may not be sufficient to bring down the object, unless it strikes a vital part: and I question much whether large birds, whose feathers are of a loose texture, such as game in general, would not be more frequently killed with N^o 2, at all seasons, than with any of a superior size.

For snipes, cross shot, marked thus +, which is smaller than N^o 1, is the best, and is by no means improper for woodcocks, as they are easy

to kill. Besides the numbers specified in the table, there are of common shot, four other sizes, viz. two larger than N° 4, namely 5 and 6, the other two smaller than + shot; and what is extraordinary, are denominated 7 and 8 *; but as none of them are of use to the flying marksman, it would be absurd to crowd a work with useless matter. N° 7 indeed might be advantageous to such who divert themselves at shooting swallows, or other diminutive species of birds. Notwithstanding what has been said on this subject, I make no doubt there are some good sportsmen who differ with me in opinion concerning the size of shot; but there are fifty to one of inexperienced shooters, and which is really the cause of more disappointment in their pursuits, than they would otherwise experience.

A person who shoots tolerable well, at moderate distances, with a middling-sized shot, is probably contented with his success, without risking experiments in the field; but that is no reason he should not shoot better with that of a smaller size: few people have perseverance sufficient to undergo the pains and labour I have done to ascertain all the advantages to be derived from the choice of shot, and a judicious method of loading. For this last, see the article Wadding.

The Bristol patent shot, invented by Watts, and still bearing his name, is made in a very different

* By some called Sanby and Mustard shot, properly N° 7 and 8 of the London manufactory.

manner from the patent milled shot. The latter is said to be made by cutting sheet lead, by a peculiar instrument, into cubical shapes, after which, it is put into a hollow iron cylinder, which is so fixed as to turn upon its axis in a horizontal position, by which means the continual friction of the dice against each other, and against the sides of the cylinder, renders them perfectly spherical: by this method common shot might be rendered more orbicular, as bullets are for the use of the army. The Bristol patent shot is made exactly in the same manner as the common sort, except that the metal is sufficiently cool before it comes into contact with the water, by reason of the distance it has to fall into the water trough, placed beneath to catch it.

In the simple method of making shot, the cullender, through which it passes in a melted state, is placed within four or five feet of the water, to receive and condense the fluid globules of lead; and, not being at a sufficient distance to admit of its consolidating before it touches the water, each grain, which otherwise would have been perfectly round, receives a compression on that part which first comes in contact with the water, and generally forms a slight concavity; and this invariably in every grain, more or less, according to the heat of the metal.

This, in the patent shot, is obviated by the distance it has to fall, by which means it is consolidated before it touches the surface of the water:
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the height is regulated by the size of the shot: the largest, I believe, is found to cool sufficiently in the time it is descending about 140 feet: the smaller sizes in a much less distance. Which of the two patent shots have a claim to pre-eminence, is difficult to determine, unless they were passed through the same sieve, and their specific gravity accurately ascertained. Before I leave this subject, I shall make one more remark on the errors of sportsmen, in regard to their choice of shot. It is no uncommon thing to see a shooter strike a considerable quantity of feathers out of a bird, which he declares is wounded and must die, and avers, if his shot had been larger, he should have brought it down; with this notion he takes the field the next day, prepared with heavier shot, and expects to be successful, but in this he is sure to be disappointed; for, perhaps, the occasion of his only feathering a bird before was, because the shot was too large, and one grain had only grazed the bird, without drawing blood; for if a shot strikes a bird full, and enters the flesh, the feathers are carried in with it, and seldom any seen floating in the air; on the contrary, a shot passing close to the skin of a bird without entering, the feathers are stript from that part; and from the profusion of feathers left behind, it is declared to be hard struck: the harder, therefore, a bird is hit at long shots, where only one or two grains have taken place, the less visible signs of it are observed, unless the bird drops the legs, or instantly towers;

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for which reason the bird should be closely followed with the eye as far as it can be seen; for it frequently happens that a bird falls dead at the distance of four or five hundred yards or more, and is as frequently lost for want of proper attention to the flight after firing. It is no uncommon thing to see a bird drop its legs at the instant of firing, and fly off in an undulated motion, or tower to a great height: all these are certain signs of death, and are generally occasioned by a contusion on the vertebræ; for if the spine is injured, paralysis ensues. If the brain is contused, the bird mounts, but the legs are not pendent.


W A D D I N G.

VARIOUS are the opinions concerning the proper material for this purpose: let us, therefore, first enquire the use and intention of it; I mean of that between the powder and shot, for as to the other, it is of no more consequence than to prevent the shot from running out of the barrel, or getting loose, and separating at a distance from the powder; whereas that next to the powder is to answer two ends; first, to prevent the shot mixing with it, and secondly, to prevent the elastic fluid from passing and losing any of its force, through the interstices of the shot. If we employ a weighty body, it adds to the recoil, and deducts

deducts from the force of the shot: and if we use an incompact substance, it yields to the pressure of the elastic fluid, and weakens its action: what is therefore wanted, is a light, thin, compact body, such as will lie close to the sides of the bore, occupy very little space, and add nothing perceptible to re-action. By some persons much confidence has been placed in card, by others pieces of hat, or leather, cut to fit the bore exactly by an instrument for that purpose; but for these the cap of the ram-rod must be made nearly as large as the bore, in order to force them down even; and become difficult to ram down, when the gun is somewhat foul, besides occasioning delay when expedition is required. Tow and pieces of woollen cloth have also been used; but I have never found any thing so proper as a double piece of thin soft paper; this should be rammed down with some force upon the powder, and a stiffer paper upon the shot, in like manner; for the closer the charge is connected together, the greater will be the force: remembering that more pressure is required to large-grained powder, and large shot, than to small.—There is still a method of loading that requires no separate wadding, and is, in my opinion, the best, especially for double barrels: many a disappointment have I experienced in shooting with such a gun, for by the shock of the first-fired barrel, the shot has become loose in the other, and thereby lost the greater part of its force; for if the gun is pointed nearly
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parallel with the horizon, the shot has spread itself along the lower side of the bore, leaving the upper side vacant, by which the elastic fluid passes without exerting its whole force upon the shot; and thereby renders it impossible to kill at a distance, as the force exerted will be in proportion to the distance the shot is extended along the barrel. If the second barrel was never fired immediately after the other, the charge might, and ought to be re-rammed; but as the utility of this piece is to take a second shot immediately, where opportunity offers, it should be guarded against; and, as I know by experience, six or seven folds of paper are not sufficient to keep the shot compact, I have had recourse to an expedient that not only answers that purpose, but throws the shot with more velocity, and less diverging.—I mean a cartridge; which is made on a mould or former, so as to slide easily down the barrel: this cartridge is to be filled with the charge of shot only, so that there needs no wadding upon the powder; for, as the cartridge is rammed down strongly, with three or four jerks of the ram-rod, the paper gives on every side, and compleatly fills the bore, by which means none of the elastic fluid can make its escape, and the shot becomes so thoroughly fixed, that no shock from firing the other barrel can loosen it. The mould should be made like that used for forming rockets; being composed of two pieces, one double the length of the cartridge required,

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the other about two inches long; into the end of the short piece, a bit of wire is driven, as near the centre as possible, leaving about an inch without, which is to be made to fit into a hole at one end of the other piece; when these are put together, the paper is to be rolled on, the small piece is then to be withdrawn about an eighth of an inch, so that a piece of packthread may be drawn tight round the cartridge between the junction of the two pieces, so as to close the paper to the wire, the short piece is then taken out, and a bit of thread tied round it, to keep the end tight: this is the bottom of the cartridge: it now remains only to be filled with the charge of shot, and tied close to the shot at the other end, and the waste paper cut off about a quarter of an inch from the thread, and the end doubled back over the thread. The paper for this purpose should be thin and strong, such as is used for musket cartridges; the size should be such as to go three times round the former at the bottom, and twice at the other end in the length of the cartridge: for this purpose, one side of the paper must be cut somewhat in a diagonal line, thus . The reason of the superior velocity of shot cartridges is the compactness with which shot are kept together when well-rammed down; and the shot will diverge rather less, because the whole charge lies rather nearer the centre line of the bore. Besides these advantages, there is another, which is the expedition in loading. It may be asked, why the powder might not be used
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in the same manner, as a cartridge could be made with a division; which would still facilitate the loading? but the reason is obvious, for, as the powder must first be shook into the barrel, there would be a useless quantity of paper, which would add to the recoil; besides the powder being more liable to attract damp, than when carried in a powder flask.

P I S T O L S.

DUELLING is certainly a matter of great concern in this enlightened age, and in every civilised country, and ought most seriously to be taken up by the legislature, in order at least to regulate such a system by law, as may be conducive to the general good, and to prevent so many brutal, inhuman, and predetermined murders, as stain the annals of this country. If it were possible to suppress the arm of man against man, where the intentions are apparently sanguinary, without infringing on the bounds, or subverting the order of society, it would be a wise and politic scheme, and equally worthy the attention of a minister, as of every good citizen, and the humane in general: but it requires a serious consideration; the totally annihilating the laws of honour, would eventually remove that bar between men, which, I am sorry to say, appears to be the etiquette of polite, civil, and peaceful society,

society, and might be conducive to a more dangerous violation of the laws of God: for if duelling was indiscriminately heavily punished by law, either by fine, imprisonment, or otherwise, or the death of an opponent atonable only by the life of the survivor in action, it might draw upon a country calamities of a more dreadful nature—secret assassination; and reduce us to that state of barbarity which the history of England is so replete with some centuries back. Many other reasons might be assigned, why the laws of honour cannot be entirely done away: and in this the more enlightened part of the female sex are particularly concerned; modesty would be too frequently indecently attacked, and virtue stained by illiberality; and this alone is a sufficient cause for the laws of honour. But I am by no means an advocate for duelling unconstrained; certain restrictions are absolutely necessary to society.

What a degradation it is of the human faculties, for men to attempt the lives of each other for the mere matter of opinion in common conversation; because the impression of an object may vary from the light and shade, according to the situation they individually view it in! Inebriety too frequently terminates in a quarrel, and honour is put to the test, when the intellectual faculties are suspended, or degenerated into idiotism or fanaticism. Excess of drinking is by no means an excuse for illiberal language, or manual exertions; for although a man is no longer a reasonable

sonable being, he himself has subverted the order of nature, and from the highest rank of the animal creation, he criminally sinks into the lowest, far inferior to the brute, whose never-failing instinct is a sufficient and admirably implanted guide to all its necessities, simple and compound. If a person therefore should unfortunately be deprived of reason by such means, if he has intervals of sense, he should submit his conduct to the investigation of those present who were sober; if he is accused of improper behaviour, and asks public as well as individual pardon for the insult offered to amicable society, such conduct would conduce more to his honour than ten duels. It is a mistaken notion of honour that has brought thousands to the field: there are indeed many well-disposed peaceful members of society, who fall into snares unavoidably, from the petulance or brutality of others, and become victims to mistaken honour, for want of prescribed bounds, by means of which they might extricate themselves with credit.

There are others forced to revenge from a breach of friendship and hospitality, by undermining a man's peace of mind, his worldly happiness in various ways; of this description there are many, and of that nature, which call for revenge, against the dictates of religion: and, tho' it must be admitted that a course of law is preferable in the eyes of God, yet the expence, and, I am sorry to say, the uncertainty of justice, is

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frequently a bar to such judicial inquiry; and it is not to be wondered, that in a mind deranged, reason should vanish, and the animal powers be called forth to rescue insulted honour.

But it should be recollected, a man's honour is not always recalled by killing his antagonist, or being himself wounded; for, as persons in some cases see with different eyes, and construe words into different meanings, would it not be better to take the sense of friends, who should act as a court of enquiry, and decide on the fact? This honourable method would prevent many a duel; or be more justifiable (if I may use the expression) to the challenger, in case the challenged cannot or will not make ample satisfaction.

The gentlemen of the army are in a singular and critical situation, they must neither fight nor let it alone: they are liable to be broke for sending or receiving a challenge, at the same time incur a lasting disgrace for declining it. I will not pretend to prescribe rules for persons of this description, or to mark the boundaries or limits of their necessary restrictions, lest it might interfere with military discipline; though in fact there can or ought to be only one opinion on that head. A commanding, or even a superior officer, certainly loses no honour by refusing a challenge, if founded on discipline; and, as enmity may be brought forth and fostered by command, which may afterwards be brought to maturity by some accident,

accident, on a trivial occasion, much care and circumspection is necessary in delineating the bounds of honour. If men have any sensibility, they must feel their awful situation, when honour, real or fictitious, calls them to the field of battle, in mutual attack and defence; they are attempting or perhaps actually taking away the life of each other, contrary to the laws of God: horrid reflection for either party! and doubly horrid for him who stains his hands with the blood of injured innocence!

What hands are here! Hah! they pluck out mine eyes.

Will all great *Neptune's* Ocean wash this blood
Clean from my hand?

MACBETH.

I would not shed the blood of the man I had injured for the universe. Let the sensitive reader stop here a moment, and take a retrospect of the calamities that must ensue, and I am sure he will ask with me, Is there such a monster in the world? God forbid that such a savage should exist, who is capable of materially injuring any person, and then meet him with an intent of putting an end to his existence!—If it is necessary, for the good order of society, that men should be answerable to each other for their conduct, surely some regulations should be pointed out for such unhappy individuals, who mutually meet, or are forced to the field of battle to decide what is too generally, and too mistakenly, termed a point

of honour. The first business is, to prevent a hasty decision, by the sword or pistol, of a dispute which may proceed from passion or inebriety, and to suffer the disputants to cool, and reflect on the matter in question*: if the injured then calls upon the injurer for satisfaction, and it is the decided opinion of the company who were present, that an apology is necessary, that satisfaction ought to be made in public before as many of the members of that society as can be collected together; but if the injured is mentally distressed, and his peace of mind is destroyed, and thinks nothing can atone for the injury sustained, but an appeal to the pistol, the injurer must appear armed in the field according to the rules of honour; but he should recollect, he is not come there to heap crime upon crime, by murdering the man he has injured: he is on all accounts to decline every chance or solicitation of firing first, and is to receive his opponent's fire in such a defensive position as his arms or his pistol can be used in, so as to render his vitals most secure. If he fortunately escapes his opponent's shot, he should then discharge his pistol in the air; but if his antagonist is not satisfied with the result, and his intentions are still bloody, he has then a right to act upon the offensive as well as defensive; for, having

* This would prevent many rencounters, and materially curtail the list of duels; but death in this case is deemed murder in law, being done deliberately and with supposed malice. Vide *Blackstone's Comment.* vol. iv. p. 199.

given him the chance of his life, and made a previous submission, he is no longer bound by honour, justice, or humanity, not to prevent assassination. It is requisite however to observe, that in all cases of deciding honour by the pistol, seconds should be chosen, for many reasons too obvious to detail, and whose business it is to interfere, after the circumstances above recited. It often happens that we hear of a case or more of pistols being fired by each party at a meeting; it may therefore be presumed they have neither solicited the opinion of their friends, nor does the conscience of either dictate to them, they are in the wrong; in this case, each stands upon self-defence.

When persons of this description meet upon an affair of honour, the pistols should be loaded by the seconds, but in the presence of the duellists, if required; and each hath a right to demand one pistol of the other, in exchange for one of his, if he supposes they have any advantage, either from the length or size of bore; because in each case there may be a material advantage, and without which they would not meet upon equal terms. After this necessary preliminary has taken place, the ground should be marked out, and each take his stand at the distance of twelve paces or yards asunder. It is then to be determined in what manner to proceed, whether by drawing lots for the first fire by the seconds, or by signal to fire together: if the latter (which is certainly the fairest method) the duellists should stand back to back, at the distance appointed,

appointed, with their eyes directed towards the seconds (who should stand at an angle equidistant from each) from whom the signal is to be taken: in this situation, they should put themselves in an attitude of making a quarter turn upon their centre; that is, turning to the right upon their heels, which is the readiest mode of coming to the position of attack, presenting the right side of the body, not the full front.

If the former plan is adopted, the person who is to receive the first fire, should take care to present as small a surface as possible, and to guard his vitals in the best manner with his pistol and arms: his legs should be closed, covering the left by the right leg, presenting the side of his body, holding his pistol with the lock outwards, as high as the head, to defend that part, by which means the elbow is formed into an acute angle, and the arm secures a large portion of the breast and neck: the left hand and arm is to be thrown round the right side, under the right elbow; in this position, he is to wait his antagonist's fire. In presenting there is to be no encroachment of ground, by putting forward the right foot, unless by mutual consent, as it would make nearly a yard difference in distance; but the left foot may be placed backwards to any distance, for the convenience of a stable footing, and steadying the body. The pistol hand may be extended or contracted as convenience may require, in the act of firing; but the left hand or arm is not to be used

used to rest the pistol on, in order to steady the aim.—Here I shall leave this part of the subject, as it is not my intention to point out the best method of killing a fellow-creature, but to prevent death, if possible, by the best and securest positions of defence.

Too frequently are we shocked by the accounts of persons fighting repeatedly on the same subject: others across a table; or holding the opposite corners of a handkerchief, or the like. Such conduct is highly criminal; a human sacrifice, in this unjustifiable mode of determining what are improperly termed affairs of honour, should be deemed wilful murder by law.—Thus much I have written as the outlines of duelling, at the request of a particular friend: may it stimulate some abler pen to be more diffuse on the subject, is the author's most sincere wish;—who will conclude with describing the make of pistols requisite for persons who are unfortunately called to the field of honour.

A duelling pistol should be at least five-tenths of an inch in the bore, or five-tenths and a half, and at most six-tenths: in length of barrel, sixteen diameters from the vent; which would be respectively in inches, eight; eight eight-tenths, and nine six-tenths. The weight of the ball, for the smallest bore, is three drams and a half, or about thirty-five to the pound: the weight of the largest, five drams, or twenty-six to the pound nearly: their diameters, that of the diameter of the bore,

or very near it, so that in loading the ball is forced down with a steel ram-rod ; and no covering to the ball is required, nor any wadding used upon the ball. The weight of powder, one-sixth the weight of the ball, or even a seventh, if of the best quality, is sufficient.

The bore of the pistol should be of a perfect cylinder, or rather smaller at the mouth, in order that the ball, which at first is introduced with difficulty, should afterward pass with more ease. The bore to be well polished, and the bottom or inside of the breech plug to be hemispheric, as described in gun barrels ; as well as the situation of the touch-hole. To the end of one of the ram-rods, a cup or thimble should be made to screw on, sufficiently capacious to hold the charge of powder : in loading, the pistol is to be inverted, and the powder introduced by the ramrod, till the cup touches the breech, or bottom of the bore, the pistol is then to be turned up, and the ram-rod withdrawn, leaving the powder at the bottom, without any adhering to the sides ; a small bit of soft paper is then to be rammed gently upon it, and the ball forced down till in contact with the wadding.



